

SELF-TAPPING
SCREWSSELF-DRILLING
SCREWSTAP-FIX® THREAD
ROLLING SCREWSROLLED THREAD
MACHINE SCREWSTAMPER PROOF
SECURITY SCREWSHAMMER DRIVE
SCREWSSCREWS FOR
PLASTICSMICRO DIAMETER
SCREWSK-SERIES®
SETZMUTTERNRIVET BUSHES &
SELF-CLINCHING
FASTENERS

CD WELD STUDS

BRASS INSERTS
FOR PLASTICS

TECHNICAL DATA



LANCASTER

TAP-FIX®

Thread Rolling Screws

FOR METAL

DIN 7500

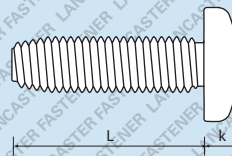
Cross Recess (Z) Pan

Steel / Zinc Plated (CR3) & Lubricated
Steel / Black (CR3)

RoHS 2 Compliant



C D



d1



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Further technical data is available on page 190

FORM C DIN7985

Dia. D max	M2	M2.5	M3	M3.5	M4	M5	M6	M8	Dia. D max	
Dia. C max	2.06	2.57	3.07	3.58	4.08	5.09	6.10	8.13	Dia. C max	
d1 - max	4.00	5.00	6.00	7.00	8.00	10.00	12.00	16.00	d1 - max	
k - max	1.72	2.12	2.52	2.82	3.25	3.95	4.75	6.15	k - max	
s - A/F	-	-	-	-	-	-	-	-	s - A/F	
Recess	1	1	1	2	2	2	3	4	Recess	
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length mm	
4	120,000 1,000 0.18	60,000 1,000 0.31							4	
5	110,000 1,000 0.19	55,000 1,000 0.35	33,000 1,000 0.59						5	
6	90,000 1,000 0.20	50,000 1,000 0.39	33,000 1,000 0.61	24,000 1,000 0.89	15,000 1,000 1.29	8,000 1,000 2.38			6	
7										7
8	85,000 1,000 0.23	45,000 1,000 0.45	30,000 1,000 0.71	21,000 1,000 1.00	14,000 1,000 1.44	7,500 1,000 2.49	4,500 500 4.10		8	
10	75,000 1,000 0.27	45,000 1,000 0.49	25,000 1,000 0.79	19,000 1,000 1.10	12,000 1,000 1.50	7,000 1,000 2.78	4,500 500 4.47		10	
12			22,000 1,000 0.86	16,000 1,000 1.23	11,000 1,000 1.72	6,000 1,000 3.06	4,000 500 4.85		12	
14		30,000 1,000 0.59	19,000 1,000 0.97						14	
16		29,000 1,000 0.68	18,000 1,000 1.04	14,000 1,000 1.45	9,000 1,000 2.00	5,500 1,000 3.48	3,700 500 5.43		16	
18									18	
20			15,000 1,000 1.22	10,000 1,000 1.70	8,000 1,000 2.28	5,000 500 3.93	3,000 500 6.16	1,500 250 12.18	20	
25			13,000 1,000 1.43	10,000 1,000 1.93	7,000 1,000 2.66	4,000 500 4.52	3,000 500 6.92		25	
30			10,000 1,000 1.61		6,000 500 3.09	3,500 500 5.05	2,500 250 7.81		30	
35					5,000 500 3.49	3,500 500 5.70	2,000 250 8.73		35	
40					4,800 500 3.71	2,000 250 6.28	2,000 250 9.65		40	
45									45	
50							1,500 250 11.06		50	

 Zinc Plated (CR3) - preferred and available from stock.
 Black (CR3) - non preferred and may be subject to a lead time and MOQ (M2.5 and above).

 Zinc Plated (CR3) & Black (CR3)
 preferred and available from stock.

See Page 219
for further detail.

PRODUCT CODE EXAMPLE

TTMWZPAN40016ZC
 TTMWZPAN30008ZN

PRODUCT DESCRIPTION EXAMPLE

M4 x 16 Cross Recess (Z) Pan DIN 7500 FORM C Tap-Fix® Screw Steel / Zinc Plated (CR3)
 M3 x 8 Cross Recess (Z) Pan DIN 7500 FORM C Tap-Fix® Screw Steel / Black (CR3)

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42

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LANCASTER

DIN7500

TAP-FIX®

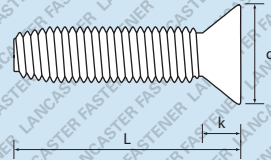
Thread Rolling Screws

FOR METAL

Cross Recess (Z) Countersunk

Steel / Zinc Plated (CR3) & Lubricated
Steel / Black (CR3)

RoHS 2 Compliant



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Further technical data is available on page 190

FORM M DIN965

Dia. D max	M2	M2.5	M3	M3.5	M4	M5	M6	M8	Dia. D max		
Dia. C max	2.06	2.57	3.07	3.58	4.08	5.09	6.10	8.13	Dia. C max		
d1 - max	3.80	4.70	5.60	6.50	7.50	9.20	11.00	14.50	d1 - max		
k - ref	1.20	1.50	1.65	1.93	2.20	2.50	3.00	4.00	k - ref		
s - A/F	-	-	-	-	-	-	-	-	s - A/F		
Recess	1	1	1	2	2	2	3	4	Recess		
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000							L- Length mm			
4								4			
5								5			
6	90,000 1,000 0.22		65,000 1,000 0.32		40,000 1,000 0.44		30,000 1,000 0.60	6			
7								7			
8	75,000 1,000 0.28		44,000 1,000 0.45		35,000 1,000 0.58		26,000 1,000 0.76	15,000 1,000 1.30	8		
10	50,000 1,000 0.34		38,000 1,000 0.55		30,000 1,000 0.71		20,000 1,000 0.92	12,000 1,000 1.52	9,000 1,000 2.15	10	
12			33,000 1,000 0.64		26,000 1,000 0.98		20,000 1,000 1.03	10,500 1,000 1.75	8,000 1,000 2.54	3,500 500 5.57	12
14								14			
16			25,000 1,000 0.78		20,000 1,000 1.10		15,000 1,000 1.38	9,000 1,000 2.23	6,000 1,000 3.30	3,000 500 6.88	16
18								18			
20			18,000 1,000 0.97		12,000 1,000 1.65		7,500 1,000 2.70	5,000 500 3.94	2,000 250 8.19	20	
25			16,000 1,000 1.21		9,000 1,000 2.05		6,000 1,000 3.36	4,000 500 4.86	2,000 250 8.80	25	
30					9,000 1,000 2.45		4,000 500 3.85	3,000 250 5.43	1,500 250 10.28	30	
35								2,500 250 6.53		35	
40							3,500 500 5.15	2,400 250 7.31	1,000 250 13.56	40	
45								2,000 250 8.20		45	
50								1,500 250 9.00	1,000 200 15.95	50	

Zinc Plated (CR3) - preferred and available from stock.
Black (CR3) - non preferred and may be subject to a lead time and MOQ.

Zinc Plated (CR3) & Black (CR3) preferred and available from stock.

See Page 219 for further detail.

PRODUCT CODE EXAMPLE

TTMWZCSK25006ZC
TTMWZCSK40010ZN

PRODUCT DESCRIPTION EXAMPLE

M2.5 x 6 Cross Recess (Z) Countersunk DIN 7500 FORM M Tap-Fix® Screw Steel / Zinc Plated (CR3)
M4 x 10 Cross Recess (Z) Countersunk DIN 7500 FORM M Tap-Fix® Screw Steel / Black (CR3)

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43

TECHNICAL DATA

BRASS INSERTS
FOR PLASTICS

CD WELD STUDS

RIVET BUSHES &
SELF-CLINCHING
FASTENERS

K-SERIES®
SETZMUTTERN

MICRO DIAMETER
SCREWS

SCREWS FOR
PLASTICS

HAMMER DRIVE
SCREWS

TAMPER PROOF
SECURITY SCREWS

ROLLED THREAD
MACHINE SCREWS

TAP-FIX® THREAD
ROLLING SCREWS

SELF-DRILLING
SCREWS

SELF-TAPPING
SCREWS

SELF-TAPPING
SCREWSSELF-DRILLING
SCREWSTAP-FIX® THREAD
ROLLING SCREWSROLLED THREAD
MACHINE SCREWSTAMPER PROOF
SECURITY SCREWSHAMMER DRIVE
SCREWSSCREWS FOR
PLASTICSMICRO DIAMETER
SCREWSK-SERIES®
SETZMUTTERNRIVET BUSHES &
SELF-CLINCHING
FASTENERS

CD WELD STUDS

BRASS INSERTS
FOR PLASTICS

TECHNICAL DATA



LANCASTER

TAP-FIX®

Thread Rolling Screws

FOR METAL



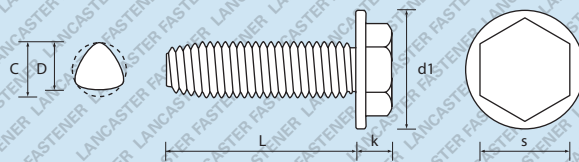
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DIN 7500

Washer Hexagon

Steel / Zinc Plated (CR3) & Lubricated
Steel / Black (CR3)

RoHS 2 Compliant



FORM D Equivalent

Further technical data is available on page 190

Dia. D max	M3	M4	M4	M5	M6	M8	M10	-	Dia. D max
Dia. C max	3.07	4.08	4.08	5.09	6.10	8.13	10.15	-	Dia. C max
d1 - max	6.30	8.30	8.80	10.40	13.00	16.90	22.10	-	d1 - max
k - max	2.40	3.50	4.10	4.50	5.20	7.00	9.00	-	k - max
s - A/F max	5.00	5.50	7.00	8.00	10.00	13.00	17.00	-	s - A/F max
Recess	-	-	-	-	-	-	-	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length mm
5									5
6	35,000 1,000 0.60		13,000 1,000 1.08						6
7									7
8	30,000 1,000 0.69		12,000 1,000 1.67	8,000 1,000 2.63				8	
10	25,000 1,000 0.80	10,500 1,000 1.86	10,500 1,000 1.86	7,000 1,000 2.76	4,500 500 4.38			10	
12	20,000 1,000 0.90	10,000 1,000 2.02	10,000 1,000 2.02	6,500 1,000 2.93	4,000 500 4.80	2,000 250 9.85		12	
16		9,000 1,000 2.38	9,000 1,000 2.38	5,500 1,000 3.44	3,500 500 5.42	1,800 250 11.15	1,000 125 22.56	16	
20	17,000 1,000 1.32	8,000 1,000 2.70	8,000 1,000 2.70	5,000 500 3.96	3,000 500 6.42	1,500 250 12.45	750 125 24.20	20	
25				4,000 500 4.60	2,500 250 7.02	1,500 250 14.08	700 125 26.60		25
30				3,500 500 5.24	2,500 250 7.96	1,200 125 15.55	500 125 29.20		30
35					2,000 250 8.88	1,000 125 16.90			35
40					1,700 250 9.61	1,000 125 18.80	500 100 34.20		40
45									45
50					1,200 125 11.40	900 125 21.32	500 50 39.00		50
55									55
60						700 100 25.20			60
-									-

Zinc Plated (CR3) - preferred and available from stock.
Black (CR3) - non preferred and may be subject to a lead time and MOQ.

Zinc Plated (CR3) & Black (CR3)
preferred and available from stock.

See Page 219
for further detail.

PRODUCT CODE EXAMPLE

TTMWWHX99030ZC
TTMWWHX60020ZN

PRODUCT DESCRIPTION EXAMPLE

M10 x 30 Washer Hexagon DIN 7500 FORM D Equivalent Tap-Fix® Screw Steel / Zinc Plated (CR3)
M6 x 20 Washer Hexagon DIN 7500 FORM D Equivalent Tap-Fix® Screw Steel / Black (CR3)

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44

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TAP-FIX®

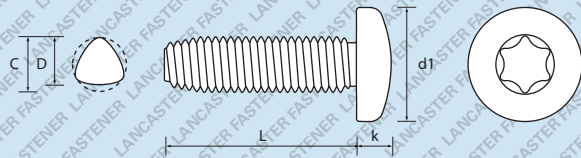
Thread Rolling Screws

FOR METAL

T-Drive® (6-Lobe) Pan

Steel / Zinc Plated (CR3) & Lubricated
Steel / Black (CR3)

RoHS 2 Compliant



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Further technical data is available on page 190

FORM C DIN7985

Dia. D max	M2	M2.5	M3	M3.5	M4	M5	M6	M8	Dia. D max
Dia. C max	2.06	2.57	3.07	3.58	4.08	5.09	6.10	8.13	Dia. C max
d1 - max	4.00	5.00	6.00	7.00	8.00	10.00	12.00	16.00	d1 - max
k - max	1.72	2.12	2.52	2.82	3.25	3.95	4.75	6.15	k - max
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	T6	T8	T10	T15	T20	T25	T30	T40	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length mm
4	100,000 1,000 0.19	60,000 1,000 0.31	35,000 1,000 0.54						4
5		55,000 1,000 0.35	33,000 1,000 0.59						5
6	90,000 1,000 0.20	50,000 1,000 0.39	33,000 1,000 0.64	24,000 1,000 0.89	15,000 1,000 1.29	8,000 1,000 2.38			6
7									7
8	85,000 1,000 0.25	45,000 1,000 0.45	30,000 1,000 0.72	21,000 1,000 1.00	14,000 1,000 1.34	7,500 1,000 2.49	4,500 500 4.24		8
10		45,000 1,000 0.50	25,000 1,000 0.79	19,000 1,000 1.10	12,000 1,000 1.50	7,000 1,000 2.78	4,500 500 4.47		10
12	65,000 1,000 0.32	35,000 1,000 0.56	22,000 1,000 0.86	16,000 1,000 1.23	11,000 1,000 1.72	6,000 1,000 3.06	4,000 500 4.85	2,000 250 10.63	12
14			19,000 1,000 0.94		10,000 1,000 1.92				14
16		29,000 1,000 0.67	18,000 1,000 1.04		9,000 1,000 2.00	5,500 1,000 3.48	3,700 500 5.43		16
18						5,000 250 3.80			18
20			15,000 1,000 1.22		8,000 1,000 2.08	5,000 500 3.93	3,000 500 6.16	1,500 250 13.05	20
25			13,000 1,000 1.40		7,000 1,000 2.66	4,000 500 4.52	3,000 500 6.92	1,000 125 14.35	25
30			10,000 1,000 1.61		6,000 1,000 3.02	3,500 500 5.05	2,500 250 7.81		30
35					5,000 500 3.42	3,000 500 5.73	2,200 250 8.68		35
40						2,000 250 6.30	2,000 250 9.65		40
45									45
50							1,500 250 11.20		50

Zinc Plated (CR3) - preferred and available from stock.
Black (CR3) - non preferred and may be subject to a lead time and MOQ (M2.5 and above)

Zinc Plated (CR3) & Black (CR3) preferred and available from stock.

See Page 219 for further detail.

PRODUCT CODE EXAMPLE

TTMWTXPAN40020ZC
TTMWTXPAN50016ZN

PRODUCT DESCRIPTION EXAMPLE

M4 x 20 T-Drive® Pan DIN 7500 FORM C Tap-Fix® Screw Steel / Zinc Plated (CR3)
M5 x 16 T-Drive® Pan DIN 7500 FORM C Tap-Fix® Screw Steel / Black (CR3)

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45

SELF-TAPPING
SCREWS

SELF-DRILLING
SCREWS

TAP-FIX® THREAD
ROLLING SCREWS

ROLLED THREAD
MACHINE SCREWS

TAMPER PROOF
SECURITY SCREWS

HAMMER DRIVE
SCREWS

SCREWS FOR
PLASTICS

MICRO DIAMETER
SCREWS

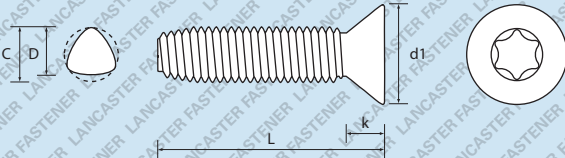
K-SERIES®
SETZMUTTERN

RIVET BUSHES &
SELF-CLINCHING
FASTENERS

CD WELD STUDS

BRASS INSERTS
FOR PLASTICS

TECHNICAL DATA

SELF-TAPPING SCREWS	 LANCASTER		DIN 7500											
SELF-DRILLING SCREWS	TAP-FIX® Thread Rolling Screws FOR METAL		T-Drive® (6-Lobe) Countersunk Steel / Zinc Plated (CR3) & Lubricated Steel / Black (CR3) RoHS 2 Compliant											
TAP-FIX® THREAD ROLLING SCREWS														
ROLLED THREAD MACHINE SCREWS	All images are copyright protected		Further technical data is available on page 190											
TAMPER PROOF SECURITY SCREWS	FORM M DIN965													
HAMMER DRIVE SCREWS	Dia. D max	M2	M2.5	M3	M3.5	M4	M5	M6	M8	Dia. D max				
	Dia. C max	2.06	2.57	3.07	3.58	4.08	5.09	6.10	8.13	Dia. C max				
	d1 - max	3.80	4.70	5.60	6.50	7.50	9.20	11.00	14.50	d1 - max				
	k - ref	1.20	1.50	1.65	1.93	2.20	2.50	3.00	4.00	k - ref				
	s - A/F	-	-	-	-	-	-	-	-	s - A/F				
SCREWS FOR PLASTICS	Recess	T6	T8	T10	T15	T20	T25	T30	T40	Recess				
	L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length mm				
	4	85,000 1,000 0.22								4				
	5	70,000 1,000 0.26								5				
	6	150,000 1,000 0.13	90,000 1,000 0.22	65,000 1,000 0.32	30,000 1,000 0.60			6						
MICRO DIAMETER SCREWS	7									7				
	8	75,000 1,000 0.28	44,000 1,000 0.45	35,000 1,000 0.58	26,000 1,000 0.76	15,000 1,000 1.19	8							
	10	50,000 1,000 0.32	38,000 1,000 0.55			20,000 1,000 0.92	12,000 1,000 1.48	9,000 1,000 2.08	10					
	12	33,000 1,000 0.64				20,000 1,000 1.03	10,500 1,000 1.75	8,000 1,000 2.62	12					
	14									14				
K-SERIES® SETZMUTTERN	16					15,000 1,000 1.38	9,000 1,000 2.23	6,000 1,000 3.30	3,000 250 5.95	16				
	18									18				
	20					12,000 1,000 1.65	7,500 1,000 2.70	5,000 500 3.94	2,000 125 7.19	20				
	25			16,000 1,000 1.12			9,000 1,000 1.95	6,000 1,000 3.36	4,000 500 4.86	2,000 125 8.68	25			
	30			13,000 1,000 1.32			9,000 500 2.33	4,000 500 3.85	3,000 250 5.61	1,500 125 10.14	30			
RIVET BUSHES & SELF-CLINCHING FASTENERS	35					6,500 500 2.68					35			
	40							2,400 250 6.53	1,000 125 13.16			40		
	45									45				
	50							1,500 250 8.87	1,000 125 16.32			50		
	BRASS INSERTS FOR PLASTICS							Zinc Plated (CR3) - preferred and available from stock. Zinc Plated (CR3) & Black (CR3) - preferred and available from stock. See Page 219 for further detail.						
PRODUCT CODE EXAMPLE		PRODUCT DESCRIPTION EXAMPLE												
TTMWTXCSK60012ZC		M6 x 12 T-Drive® Countersunk DIN 7500 FORM M Tap-Fix® Screw Steel / Zinc Plated (CR3)												
TECHNICAL DATA	TTMWTXCSK40012ZN		M4 x 12 T-Drive® Countersunk DIN 7500 FORM M Tap-Fix® Screw Steel / Black (CR3)											
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LANCASTER

DIN7500

TAP-FIX®

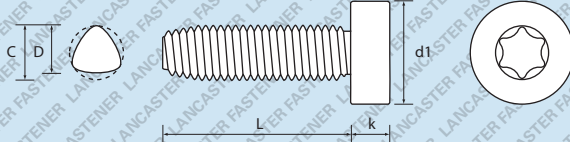
Thread Rolling Screws

FOR METAL

T-Drive® (6-Lobe) Socket Cap

Steel / Zinc Plated (CR3) & Lubricated

RoHS 2 Compliant



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FORM E SIMILAR

Further technical data is available on page 190

Dia. D max	M4	M5	M6	M8	M10	-	-	-	Dia. D max
Dia. C max	4.08	5.09	6.10	8.13	10.15	-	-	-	Dia. C max
d1 - max	7.00	8.50	10.00	13.00	16.00	-	-	-	d1 - max
k - max	4.00	5.00	6.00	8.00	10.00	-	-	-	k - max
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	T20	T25	T30	T40	T50	-	-	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length mm
5									5
6									6
7									7
8									8
10	12,500 1,000 1.60								10
12	11,000 1,000 1.73		4,000 500 4.78						12
16	10,000 1,000 2.04		3,500 500 5.41						16
20	8,500 1,000 2.34		3,000 500 6.09						20
25		4,000 500 4.69	3,000 500 6.90						25
30			2,500 250 7.70						30
-									-
-									-
-									-
-									-
-									-
-									-
-									-

Zinc Plated (CR3) - preferred and available from stock.
Black (CR3) - non preferred and may be subject to a lead time and MOQ.

See Page 219 for further details.

PRODUCT CODE EXAMPLE

TTMWTXSCCAP50025ZC

PRODUCT DESCRIPTION EXAMPLE

M5 x 25 T-Drive® Socket Cap DIN 7500 FORM E Similar Tap-Fix® Screw Steel / Zinc Plated (CR3)

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47

SELF-TAPPING
SCREWS

SELF-DRILLING
SCREWS

TAP-FIX® THREAD
ROLLING SCREWS

ROLLED THREAD
MACHINE SCREWS

TAMPER PROOF
SECURITY SCREWS

HAMMER DRIVE
SCREWS

SCREWS FOR
PLASTICS

MICRO DIAMETER
SCREWS

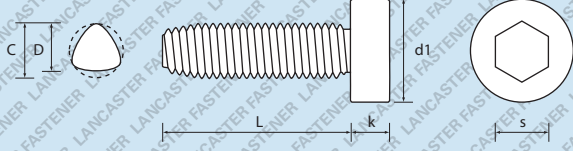
K-SERIES®
SETZMUTTERN

RIVET BUSHES &
SELF-CLINCHING
FASTENERS

CD WELD STUDS

BRASS INSERTS
FOR PLASTICS

TECHNICAL DATA

SELF-TAPPING SCREWS	 LANCASTER		DIN7500							
SELF-DRILLING SCREWS	TAP-FIX®		Hexagon Socket Cap Steel / Zinc Plated (CR3) & Lubricated							
TAP-FIX® THREAD ROLLING SCREWS			FOR METAL RoHS 2 Compliant							
ROLLED THREAD MACHINE SCREWS	All images are copyright protected									
TAMPER PROOF SECURITY SCREWS	FORM E DIN912		Further technical data is available on page 190							
HAMMER DRIVE SCREWS	Dia. D max	M4	M5	M6	M8	M10	-	-	-	Dia. D max
SCREWS FOR PLASTICS	Dia. C max	4.08	5.09	6.10	8.13	10.15	-	-	-	Dia. C max
	d1 - max	7.00	8.50	10.00	13.00	16.00	-	-	-	d1 - max
	k - max	4.00	5.00	6.00	8.00	10.00	-	-	-	k - max
MICRO DIAMETER SCREWS	s - A/F	3.00	4.00	5.00	6.00	8.00	-	-	-	s - A/F
	Recess	-	-	-	-	-	-	-	-	Recess
K-SERIES® SETZMUTTERN	L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length mm
	5									5
	6									6
	7									7
RIVET BUSHES & SELF-CLINCHING FASTENERS	8	13,000 1,000 1.50	7,500 1,000 2.65							8
	10	12,500 1,000 1.60	7,000 1,000 2.80	4,000 500 4.40						10
	12	11,000 1,000 1.73	6,500 1,000 3.02	4,000 500 5.10						12
	16	10,000 1,000 2.06	5,500 1,000 3.50	3,500 500 5.78	1,500 250 11.16					16
CD WELD STUDS	20	8,500 1,000 2.33	5,000 500 4.02	3,000 500 5.99	1,200 150 12.43					20
	25	7,000 1,000 2.71	4,000 500 4.58	3,000 500 6.75	1,200 150 13.88					25
	30		3,500 500 5.20	2,500 250 7.58	1,000 125 15.21					30
	35			2,500 250 8.60						
BRASS INSERTS FOR PLASTICS	40			2,500 250 9.26	1,000 125 18.20					40
	45									45
	50			2,000 250 11.13	1,000 125 21.53					50
	-									
TECHNICAL DATA	-									-
	-									-
	-									-
 Zinc Plated (CR3) - preferred and available from stock.  Black (CR3) - non preferred and may be subject to a lead time and MOQ. See Page 219 for further detail.										
PRODUCT CODE EXAMPLE		PRODUCT DESCRIPTION EXAMPLE								
TTMWHEXSCKCAP40012ZC		M4 x 12 Hexagon Socket Cap DIN 7500 FORM E Tap-Fix® Screw Steel / Zinc Plated (CR3)								
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LANCASTER

TAP-FIX®

Thread Rolling Screws

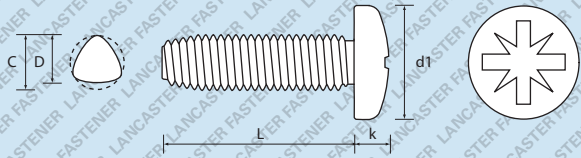
FOR METAL

UNIFIED

Cross Recess (Z) Pan

Steel / Zinc Plated (CR3) & Lubricated
Steel / Black (CR3)

RoHS 2 Compliant



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ANSI B18.6.4

Further technical data is available on page 191

Dia.	2.56 UNC	4.40 UNC	6.32 UNC	8.32 UNC	10.24 UNC	10.32 UNF	¼" - 20 UNC	-	Dia.
Dia. D max	0.084	0.109	0.135	0.161	0.185	0.187	0.246	-	Dia. D max
Dia. C max	0.0875	0.1145	0.141	0.167	0.194	0.193	0.255	-	Dia. C max
d1 - max	0.167	0.219	0.270	0.322	0.373	0.373	0.492	-	d1 - max
k - max	0.062	0.080	0.097	0.115	0.133	0.175	0.218	-	k - max
Recess	1	1	2	2	2	2	3	-	Recess
L- Length ins	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length ins
3/16	105,000 1,000 0.20	50,000 1,000 0.40	30,000 1,000 0.67						3/16
1/4	90,000 1,000 0.21	45,000 1,000 0.45	28,000 1,000 0.74	16,000 1,000 1.22	11,000 1,000 1.81				1/4
5/16		40,000 1,000 0.48	25,000 1,000 0.81			10,000 1,000 1.98			5/16
3/8	75,000 1,000 0.28	40,000 1,000 0.54	22,000 1,000 0.86	14,000 1,000 1.40	9,000 1,000 2.17	9,000 1,000 2.10	4,500 500 4.28		3/8
7/16			20,000 1,000 0.96						7/16
1/2		30,000 1,000 0.67	20,000 1,000 1.05	11,500 1,000 1.70	8,000 1,000 2.40	8,000 1,000 2.40	4,500 500 4.96		1/2
9/16									9/16
5/8		25,000 1,000 0.76	16,000 1,000 1.24	8,000 1,000 1.95	7,500 1,000 2.70	7,000 1,000 2.70	4,000 500 5.54		5/8
3/4			12,000 1,000 1.38		6,000 1,000 2.97		3,500 500 6.13		3/4
7/8									7/8
1							2,000 250 6.91		1
1 1/4					3,500 500 4.37				1 1/4
1 1/2							1,500 250 9.45		1 1/2
1 3/4									1 3/4
2									2
-									-
-									-

Zinc Plated (CR3) - preferred and available from stock.
Black (CR3) - non preferred and may be subject to a lead time and MOQ.

See Page 219 for further details.

PRODUCT CODE EXAMPLE

TTUCWZPAN29950ZC
TTUCWZPAN35130ZN

PRODUCT DESCRIPTION EXAMPLE

4.40 UNC x 3/8 Cross Recess (Z) Pan Unified Tap-Fix® Screw Steel / Zinc Plated (CR3)
6.32 UNC x 1/2 Cross Recess (Z) Pan Unified Tap-Fix® Screw Steel / Black (CR3)

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49

SELF-TAPPING
SCREWS

SELF-DRILLING
SCREWS

TAP-FIX® THREAD
ROLLING SCREWS

ROLLED THREAD
MACHINE SCREWS

TAMPER PROOF
SECURITY SCREWS

HAMMER DRIVE
SCREWS

SCREWS FOR
PLASTICS

MICRO DIAMETER
SCREWS

K-SERIES®
SETZMUTTERN

RIVET BUSHES &
SELF-CLINCHING
FASTENERS

CD WELD STUDS

BRASS INSERTS
FOR PLASTICS

TECHNICAL DATA

SELF-TAPPING
SCREWSSELF-DRILLING
SCREWSTAP-FIX® THREAD
ROLLING SCREWSROLLED THREAD
MACHINE SCREWSTAMPER PROOF
SECURITY SCREWSHAMMER DRIVE
SCREWSSCREWS FOR
PLASTICSMICRO DIAMETER
SCREWSK-SERIES®
SETZMUTTERNRIVET BUSHES &
SELF-CLINCHING
FASTENERS

CD WELD STUDS

BRASS INSERTS
FOR PLASTICS

TECHNICAL DATA



LANCASTER

TAP-FIX®

Thread Rolling Screws

FOR METAL



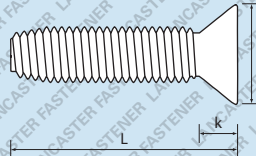
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UNIFIED

Cross Recess (Z) Countersunk

Steel / Zinc Plated (CR3) & Lubricated
Steel / Black (CR3)

RoHS 2 Compliant



ANSI B18.6.4

Further technical data is available on page 191

Dia.	2.56 UNC	4.40 UNC	6.32 UNC	8.32 UNC	10.24 UNC	10.32 UNF	¼" - 20 UNC	-	Dia.
Dia. D max	0.084	0.109	0.135	0.161	0.185	0.187	0.246	-	Dia. D max
Dia. C max	0.0875	0.1145	0.141	0.167	0.194	0.193	0.255	-	Dia. C max
d1 - max	0.172	0.225	0.279	0.332	0.385	0.385	0.507	-	d1 - max
k - ref	0.051	0.067	0.083	0.100	0.116	0.116	0.153	-	k - ref
Recess	1	1	2	2	2	2	3	-	Recess
L- Length ins	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length ins
3/16									3/16
1/4		62,000 1,000 0.31							1/4
5/16			35,000 1,000 0.57						5/16
3/8		50,000 1,000 0.39	29,000 1,000 0.66						3/8
7/16									7/16
1/2			25,000 1,000 0.82						1/2
9/16									9/16
5/8									5/8
3/4				11,000 1,000 1.60	7,000 1,000 2.47		4,000 500 4.40		3/4
7/8									7/8
1							3,500 500 5.56		1
1 1/4							3,000 250 6.84		1 1/4
1 1/2							2,500 250 7.44		1 1/2
1 3/4							2,000 250 8.80		1 3/4
2							2,000 250 9.77		2
2 1/4							1,500 200 11.33		2 1/4
2 1/2							1,400 200 11.94		2 1/2

Zinc Plated (CR3) - preferred and available from stock.
Black (CR3) - non preferred and may be subject to a lead time and MOQ.See Page 219
for further detail.

PRODUCT CODE EXAMPLE

TTUCWZCSK42190ZC
TTUCWZCSK29950ZN

PRODUCT DESCRIPTION EXAMPLE

8.32 UNC x 3/4 Cross Recess (Z) Countersunk Unified Tap-Fix® Screw Steel / Zinc Plated (CR3)
4.40 UNC x 3/8 Cross Recess (Z) Countersunk Unified Tap-Fix® Screw Steel / Black (CR3)

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50

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LANCASTER

TAP-FIX®

Thread Rolling Screws

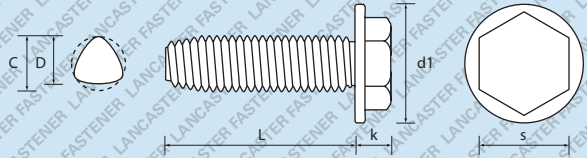
FOR METAL

UNIFIED

Washer Hexagon

Steel / Zinc Plated (CR3) & Lubricated
Steel / Black (CR3)

RoHS 2 Compliant



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Further technical data is available on page 191

ANSI B18.6.4

Dia.	2.56 UNC	4.40 UNC	6.32 UNC	8.32 UNC	10.24 UNC	10.32 UNF	¼" - 20 UNC	-	Dia.
Dia. D max	0.084	0.109	0.135	0.161	0.185	0.187	0.246	-	Dia. D max
Dia. C max	0.0875	0.1145	0.141	0.167	0.194	0.193	0.255	-	Dia. C max
d1 - max	0.166	0.243	0.328	0.348	0.414	0.414	0.520	-	d1 - max
k - max	0.066	0.079	0.118	0.141	0.151	0.151	0.240	-	k - max
s - A/F max	0.125	0.188	0.250	0.250	0.312	0.312	0.375	-	s - A/F max
L- Length ins	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length ins
3/16									3/16
1/4			20,000 1,000 0.94	15,000 1,000 1.28					1/4
5/16									5/16
3/8			18,000 1,000 1.12	11,000 1,000 1.50	10,000 1,000 2.32	14,000 1,000 2.36			3/8
7/16									7/16
1/2			16,000 1,000 1.74	11,000 1,000 1.72	7,000 1,000 2.63	8,000 1,000 2.63	3,500 500 5.19		1/2
9/16									9/16
5/8				10,000 1,000 2.08			3,000 500 5.77		5/8
3/4							3,000 500 6.34		3/4
7/8									7/8
1							2,000 250 7.51		1
1 1/4							2,000 250 8.87		1 1/4
1 1/2									1 1/2
1 3/4									1 3/4
2									2
2 1/4									2 1/4
2 1/2									2 1/2

Zinc Plated (CR3) - preferred and available from stock.
Black (CR3) - non preferred and may be subject to a lead time and MOQ.

See Page 219 for further details.

PRODUCT CODE EXAMPLE

TTUCWWHX48130ZC
TTUCWWHX35130ZN

PRODUCT DESCRIPTION EXAMPLE

10.24 UNC x 1/2 Washer Hexagon Unified Tap-Fix® Screw Steel / Zinc Plated (CR3)
6.32 UNC x 1/2 Washer Hexagon Unified Tap-Fix® Screw Steel / Black (CR3)

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SELF-TAPPING
SCREWS

SELF-DRILLING
SCREWS

TAP-FIX® THREAD
ROLLING SCREWS

ROLLED THREAD
MACHINE SCREWS

TAMPER PROOF
SECURITY SCREWS

HAMMER DRIVE
SCREWS

SCREWS FOR
PLASTICS

MICRO DIAMETER
SCREWS

K-SERIES®
SETZMUTTERN

RIVET BUSHES &
SELF-CLINCHING
FASTENERS

CD WELD STUDS

BRASS INSERTS
FOR PLASTICS

TECHNICAL DATA

SELF-TAPPING SCREWS	LANCASTER									DIN 7500	
SELF-DRILLING SCREWS	TAP-FIX® Thread Rolling Screws FOR METAL									Cross Recess (Z) Pan A2 - Stainless Steel	
TAP-FIX® THREAD ROLLING SCREWS										RoHS 2 Compliant 	
ROLLED THREAD MACHINE SCREWS	All images are copyright protected FORM C DIN7985									Further technical data is available on page 190	
TAMPER PROOF SECURITY SCREWS	Dia. D max	M2	M2.5	M3	M3.5	M4	M5	M6	M8	Dia. D max	
HAMMER DRIVE SCREWS	Dia. C max	2.06	2.57	3.07	3.58	4.08	5.09	6.10	8.13	Dia. C max	
	d1 - max	4.00	5.00	6.00	7.00	8.00	10.00	12.00	16.00	d1 - max	
	k - max	1.72	2.12	2.52	2.82	3.25	3.95	4.75	6.15	k - max	
SCREWS FOR PLASTICS	s - A/F	-	-	-	-	-	-	-	-	s - A/F	
	Recess	1	1	1	2	2	2	3	4	Recess	
MICRO DIAMETER SCREWS	L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length mm	
	4									4	
K-SERIES® SETZMUTTERN	5			33,000 1,000 0.53						5	
	6			33,000 1,000 0.56		15,000 1,000 1.05	8,000 1,000 2.05			6	
	7									7	
RIVET BUSHES & SELF-CLINCHING FASTENERS	8			30,000 1,000 0.63		14,000 1,000 1.19	7,500 1,000 2.27	5,000 500 5.33		8	
	10			25,000 1,000 0.70		12,000 1,000 1.34	7,000 1,000 2.50	4,500 500 5.62		10	
	12			22,000 1,000 0.77		11,000 1,000 1.48	6,000 1,000 2.72	4,000 500 5.94		12	
CD WELD STUDS	14									14	
	16			18,000 1,000 0.91		9,000 1,000 1.76	5,500 1,000 3.17	3,700 500 6.26		16	
	18									18	
BRASS INSERTS FOR PLASTICS	20			15,000 1,000 1.05		8,000 1,000 2.05	5,000 500 3.62	3,000 500 6.96		20	
	25			13,000 1,000 1.58		7,000 1,000 2.41	4,000 500 4.17	3,000 250 7.77		25	
	30						3,500 500 4.72	2,500 250 7.84		30	
TECHNICAL DATA	35							2,000 250 8.69		35	
	40							2,000 250 10.20		40	
	45									45	
	50									50	
A2 Stainless Steel - preferred and available from stock.											
PRODUCT CODE EXAMPLE			PRODUCT DESCRIPTION EXAMPLE								
SSTTMWZPAN50012A2			M5 x 12 Cross Recess (Z) Pan DIN 7500 FORM C Tap-Fix® Screw A2 - Stainless Steel								
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LANCASTER

DIN7500

TAP-FIX®

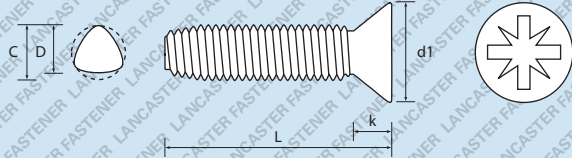
Cross Recess (Z) Countersunk

A2 - Stainless Steel

RoHS 2 Compliant

Thread Rolling Screws

FOR METAL



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Further technical data is available on page 190

FORM M DIN965

Dia. D max	M2	M2.5	M3	M3.5	M4	M5	M6	M8	Dia. D max
Dia. C max	2.06	2.57	3.07	3.58	4.08	5.09	6.10	8.13	Dia. C max
d1 - max	3.80	4.70	5.60	6.50	7.50	9.20	11.00	14.50	d1 - max
k - ref	1.20	1.50	1.65	1.93	2.20	2.50	3.00	4.00	k - ref
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	1	1	1	2	2	2	3	4	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000							L- Length mm	
4									4
5									5
6			65,000 1,000 0.24		30,000 1,000 0.59	10,000 1,000 1.04			6
7									7
8			44,000 1,000 0.42		26,000 1,000 0.73	15,000 1,000 1.26	10,000 1,000 1.63		8
10			38,000 1,000 0.48		20,000 1,000 0.88	12,000 1,000 1.49	9,000 1,000 2.27		10
12			33,000 1,000 0.60		20,000 1,000 1.02	10,500 1,000 1.71	8,000 1,000 2.59		12
14									14
16			20,000 1,000 0.64		15,000 1,000 1.31	9,000 1,000 2.16	6,000 1,000 3.24		16
18									18
20			18,000 1,000 0.81		12,000 1,000 1.59	7,500 1,000 2.61	5,000 500 3.88		20
25			16,000 1,000 1.01		9,000 1,000 1.95	6,000 1,000 3.16	4,000 500 4.68		25
30						4,000 500 3.73	3,000 250 5.71		30
35							2,500 250 6.59		35
40							2,400 250 7.10		40
45									45
50									50

A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE

SSTTMWZCSK50010A2

PRODUCT DESCRIPTION EXAMPLE

M5 x 10 Cross Recess (Z) Countersunk DIN 7500 FORM M Tap-Fix® Screw A2 - Stainless Steel

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53

SELF-TAPPING
SCREWS

SELF-DRILLING
SCREWS

TAP-FIX® THREAD
ROLLING SCREWS

ROLLED THREAD
MACHINE SCREWS

TAMPER PROOF
SECURITY SCREWS

HAMMER DRIVE
SCREWS

SCREWS FOR
PLASTICS

MICRO DIAMETER
SCREWS

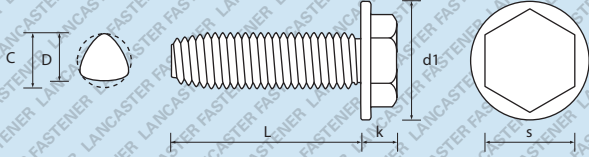
K-SERIES®
SETZMUTTERN

RIVET BUSHES &
SELF-CLIMBING
FASTENERS

CD WELD STUDS

BRASS INSERTS
FOR PLASTICS

TECHNICAL DATA

SELF-TAPPING SCREWS	 LANCASTER		DIN 7500							
SELF-DRILLING SCREWS	TAP-FIX®		Washer Hexagon							
TAP-FIX® THREAD ROLLING SCREWS	Thread Rolling Screws		A2 - Stainless Steel							
	FOR METAL		RoHS 2 Compliant							
										
ROLLED THREAD MACHINE SCREWS	All images are copyright protected		Further technical data is available on page 190							
TAMPER PROOF SECURITY SCREWS	FORM D Equivalent									
	Dia. D max	M3	M4	M4	M5	M6	M8	M10	-	Dia. D max
	Dia. C max	3.07	4.08	4.08	5.09	6.10	8.13	10.15	-	Dia. C max
	d1 - max	6.30	8.30	8.80	10.40	13.00	16.90	22.10	-	d1 - max
	k - max	2.40	3.50	4.10	4.50	5.20	7.00	9.00	-	k - max
HAMMER DRIVE SCREWS	s - A/F max	5.00	5.50	7.00	8.00	10.00	13.00	17.00	-	s - A/F max
	Recess	-	-	-	-	-	-	-	-	Recess
SCREWS FOR PLASTICS	L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length mm
	5									5
MICRO DIAMETER SCREWS	6									6
	7									7
	8									8
	10					4,500 500 4.45				10
K-SERIES® SETZMUTTERN	12				6,500 1,000 2.98	4,000 500 5.21				12
	16				5,500 500 3.64	3,500 500 5.49	1,800 250 12.02			16
	20				5,000 500 4.61	3,000 500 6.10	1,500 250 12.56			20
	25						1,500 250 14.71			25
RIVET BUSHES & SELF-CLINCHING FASTENERS	30						1,200 125 15.55			30
	35									35
	40									40
	45									45
CD WELD STUDS	50						900 125 25.26			50
	55									55
	60									60
	-									-
BRASS INSERTS FOR PLASTICS	 A2 Stainless Steel - preferred and available from stock.									
	PRODUCT CODE EXAMPLE SSTTMWWHX50012A2		PRODUCT DESCRIPTION EXAMPLE M5 x 12 Washer Hexagon DIN 7500 FORM D Equivalent Tap-Fix® Screw A2 - Stainless Steel							
TECHNICAL DATA	Tap-Fix® is a registered trade mark of Lancaster Fastener Co Ltd. E. & O. E. © 2018, Lancaster Fastener Co Ltd.									
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DIN7500

TAP-FIX®

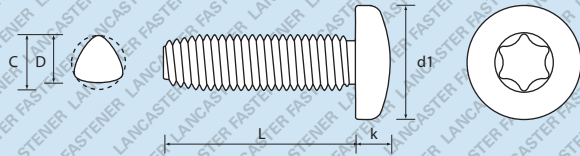
Thread Rolling Screws

FOR METAL

T-Drive® (6-Lobe) Pan

A2 - Stainless Steel

RoHS 2 Compliant



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FORM C DIN7985

Further technical data is available on page 190

Dia. D max	M2	M2.5	M3	M3.5	M4	M5	M6	M8	Dia. D max
Dia. C max	2.06	2.57	3.07	3.58	4.08	5.09	6.10	8.13	Dia. C max
d1 - max	4.00	5.00	6.00	7.00	8.00	10.00	12.00	16.00	d1 - max
k - max	1.72	2.12	2.52	2.82	3.25	3.95	4.75	6.15	k - max
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	T6	T8	T10	T15	T20	T25	T30	T40	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000							L- Length mm	
4									4
5			33,000 1,000 0.53						5
6			33,000 1,000 0.56		15,000 1,000 1.05	8,000 1,000 2.04			6
7									7
8			30,000 1,000 0.63		14,000 1,000 1.19	7,500 1,000 2.27	5,000 500 5.30		8
10			25,000 1,000 0.70		12,000 1,000 1.34	7,000 1,000 2.50	4,500 500 5.62		10
12			22,000 1,000 0.77		11,000 1,000 1.48	6,000 1,000 2.72	4,000 500 5.94		12
14									14
16			18,000 1,000 0.91		9,000 1,000 1.76	5,500 1,000 3.17	3,700 500 6.26		16
18									18
20			15,000 1,000 1.05		8,000 1,000 2.05	5,000 500 3.62	3,000 500 6.96		20
25			13,000 1,000 1.57		7,000 1,000 2.64	4,000 500 4.17	3,000 250 7.77		25
30						3,500 500 4.72	2,500 250 8.58		30
35							2,000 250 8.78		35
40							2,000 250 9.55		40
45									45
50									50

A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE

SSTTMWTPAN50010A2

PRODUCT DESCRIPTION EXAMPLE

M5 x 10 T-Drive® Pan DIN 7500 FORM C Tap-Fix® Screw A2 - Stainless Steel

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55

SELF-TAPPING
SCREWS

SELF-DRILLING
SCREWS

TAP-FIX® THREAD
ROLLING SCREWS

ROLLED THREAD
MACHINE SCREWS

TAMPER PROOF
SECURITY SCREWS

HAMMER DRIVE
SCREWS

SCREWS FOR
PLASTICS

MICRO DIAMETER
SCREWS

K-SERIES®
SETZMUTTERN

RIVET BUSHES &
SELF-CLINCHING
FASTENERS

CD WELD STUDS

BRASS INSERTS
FOR PLASTICS

TECHNICAL DATA



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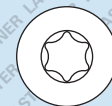
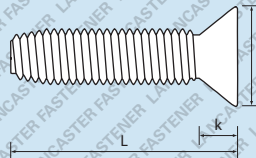
TAP-FIX®

Thread Rolling Screws

FOR METAL



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T-Drive® (6-Lobe) Countersunk

A2 - Stainless Steel

RoHS 2 Compliant

FORM M DIN965

Further technical data is available on page 190

Dia. D max	M2	M2.5	M3	M3.5	M4	M5	M6	M8	Dia. D max
Dia. C max	2.06	2.57	3.07	3.58	4.08	5.09	6.10	8.13	Dia. C max
d1 - max	3.80	4.70	5.60	6.50	7.50	9.20	11.00	14.50	d1 - max
k - ref	1.20	1.50	1.65	1.93	2.20	2.50	3.00	4.00	k - ref
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	T6	T8	T10	T15	T20	T25	T30	T40	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000							L- Length mm	
4									4
5									5
6			65,000 1,000 0.24		30,000 1,000 0.59				6
7									7
8			44,000 1,000 0.32		26,000 1,000 0.73		15,000 1,000 1.04		8
10			38,000 1,000 0.40		20,000 1,000 0.88		12,000 1,000 1.26		10
12			33,000 1,000 0.48		20,000 1,000 1.02		10,500 1,000 1.49		12
14									14
16			20,000 1,000 0.64		15,000 1,000 1.31		9,000 1,000 1.71		16
18									18
20			18,000 1,000 0.81		12,000 1,000 1.59		7,500 1,000 2.16		20
25			16,000 1,000 0.97		9,000 1,000 2.03		6,000 1,000 2.61		25
30							4,000 500 3.16		30
35							2,500 250 6.66		35
40							2,400 250 7.42		40
45									45
50									50

A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE

SSTTMWTXCSK30025A2

PRODUCT DESCRIPTION EXAMPLE

M3 x 25 T-Drive® Countersunk DIN 7500 FORM M Tap-Fix® Screw A2 - Stainless Steel

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56

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