



LANCASTER

DIN 7500

TAP-FIX®

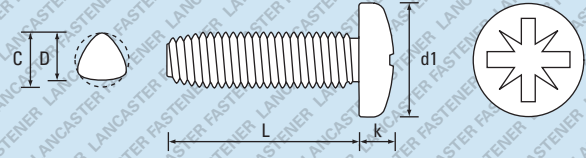
Thread Rolling Screws

FOR METAL

Cross Recess (Z) Pan

A2 Stainless Steel

RoHS 2 Compliant



Also available in Steel / Zinc Plated - See page 71

Further technical data is available on page 239

FORM C DIN 7985

Dia. D max	M2	M2.5	M3	M3.5	M4	M5	M6	M8	Dia. D max
Dia. C max	2.06	2.57	3.07	3.58	4.08	5.09	6.10	8.13	Dia. C max
d1 - max	4.00	5.00	6.00	7.00	8.00	10.00	12.00	16.00	d1 - max
k - max	1.72	2.12	2.52	2.82	3.25	3.95	4.75	6.15	k - max
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	1	1	1	2	2	2	3	4	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length mm
4									4
5			33,000 1,000 0.53						5
6			33,000 1,000 0.56		15,000 1,000 1.05	8,000 1,000 2.05			6
7									7
8			30,000 1,000 0.63		14,000 1,000 1.19	7,500 1,000 2.27	5,000 500 5.33		8
10			25,000 1,000 0.70		12,000 1,000 1.34	7,000 1,000 2.50			10
12			22,000 1,000 0.77		11,000 1,000 1.48	6,000 1,000 2.72	4,000 500 5.94		12
14									14
16			18,000 1,000 0.91		9,000 1,000 1.76	5,500 1,000 3.17	3,700 500 6.26		16
18									18
20					8,000 1,000 2.05	5,000 500 3.62	3,000 500 6.96		20
25			13,000 1,000 1.58		7,000 1,000 2.41	4,000 500 4.17	3,000 250 7.77		25
30						3,500 500 4.72	2,500 250 7.84		30
35							2,000 250 8.69		35
40							2,000 250 10.20		40
45									45
50									50

A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE

SSTTMWZPAN50012A2

PRODUCT DESCRIPTION EXAMPLE

M5 x 12 Cross Recess (Z) Pan DIN 7500 FORM C Tap-Fix® Screw A2 Stainless Steel

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E. & O. E.

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Carbon Steel Product Ranges

Stainless Steel Product Ranges

Brass Product Ranges

Technical Data

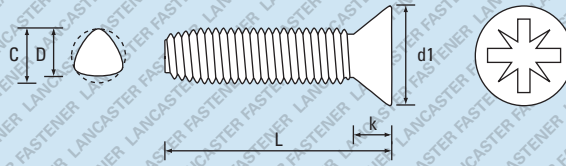
TAP-FIX®

Thread Rolling Screws

FOR METAL

Cross Recess (Z) Countersunk
A2 Stainless Steel

RoHS 2 Compliant



Also available in Steel / Zinc Plated - See page 72

Further technical data is available on page 239

FORM M DIN 965

Dia. D _{max}	M2	M2.5	M3	M3.5	M4	M5	M6	M8	Dia. D _{max}																																																																																																																																																																
Dia. C _{max}	2.06	2.57	3.07	3.58	4.08	5.09	6.10	8.13	Dia. C _{max}																																																																																																																																																																
d1 - max	3.80	4.70	5.60	6.50	7.50	9.20	11.00	14.50	d1 - max																																																																																																																																																																
k - ref	1.20	1.50	1.65	1.93	2.20	2.50	3.00	4.00	k - ref																																																																																																																																																																
s - A/F	-	-	-	-	-	-	-	-	s - A/F																																																																																																																																																																
Recess	1	1	1	2	2	2	3	4	Recess																																																																																																																																																																
L- Length mm	<table border="1"> <thead> <tr> <th colspan="2">Bulk Carton Quantity</th> <th colspan="2">Small Box Quantity</th> <th colspan="2">Weight (KG) per 1,000</th> </tr> </thead> <tbody> <tr><td>4</td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>5</td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>6</td><td>65,000</td><td>1,000</td><td>0.24</td><td>10,000</td><td>1,000 1.04</td></tr> <tr><td>7</td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>8</td><td>44,000</td><td>1,000</td><td>0.42</td><td>26,000</td><td>1,000 0.73</td><td>15,000</td><td>1,000 1.26</td><td>10,000</td><td>1,000 1.63</td></tr> <tr><td>10</td><td></td><td></td><td></td><td>20,000</td><td>1,000 0.88</td><td>12,000</td><td>1,000 1.49</td><td></td><td></td></tr> <tr><td>12</td><td>33,000</td><td>1,000</td><td>0.60</td><td>20,000</td><td>1,000 1.02</td><td>10,500</td><td>1,000 1.71</td><td>8,000</td><td>1,000 2.59</td></tr> <tr><td>14</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>16</td><td>20,000</td><td>1,000</td><td>0.64</td><td>15,000</td><td>1,000 1.31</td><td>9,000</td><td>1,000 2.16</td><td>6,000</td><td>1,000 3.24</td></tr> <tr><td>18</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>20</td><td>18,000</td><td>1,000</td><td>0.81</td><td>12,000</td><td>1,000 1.59</td><td>7,500</td><td>1,000 2.61</td><td>5,000</td><td>500 3.88</td></tr> <tr><td>25</td><td>16,000</td><td>1,000</td><td>1.01</td><td>9,000</td><td>1,000 1.95</td><td>6,000</td><td>1,000 3.16</td><td>4,000</td><td>500 4.68</td></tr> <tr><td>30</td><td></td><td></td><td></td><td></td><td></td><td>4,000</td><td>500 3.73</td><td>3,000</td><td>250 5.71</td></tr> <tr><td>35</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>2,500</td><td>250 6.59</td></tr> <tr><td>40</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>2,500</td><td>250 7.10</td></tr> <tr><td>45</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>50</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </tbody> </table>								Bulk Carton Quantity		Small Box Quantity		Weight (KG) per 1,000		4						5						6	65,000	1,000	0.24	10,000	1,000 1.04	7						8	44,000	1,000	0.42	26,000	1,000 0.73	15,000	1,000 1.26	10,000	1,000 1.63	10				20,000	1,000 0.88	12,000	1,000 1.49			12	33,000	1,000	0.60	20,000	1,000 1.02	10,500	1,000 1.71	8,000	1,000 2.59	14										16	20,000	1,000	0.64	15,000	1,000 1.31	9,000	1,000 2.16	6,000	1,000 3.24	18										20	18,000	1,000	0.81	12,000	1,000 1.59	7,500	1,000 2.61	5,000	500 3.88	25	16,000	1,000	1.01	9,000	1,000 1.95	6,000	1,000 3.16	4,000	500 4.68	30						4,000	500 3.73	3,000	250 5.71	35								2,500	250 6.59	40								2,500	250 7.10	45										50										L- Length mm
Bulk Carton Quantity		Small Box Quantity		Weight (KG) per 1,000																																																																																																																																																																					
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 A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE

SSTTMWZCSK50010A2

PRODUCT DESCRIPTION EXAMPLE

M5 x 10 Cross Recess (Z) Countersunk DIN 7500 FORM M Tap-Fix® Screw A2 Stainless Steel

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 E. & O. E.

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LANCASTER

DIN 7500

TAP-FIX®

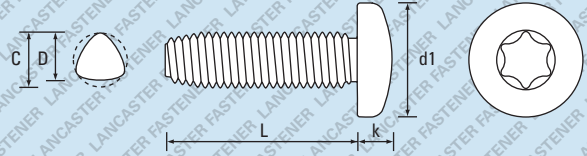
Thread Rolling Screws

FOR METAL

T-Drive® (6-Lobe) Pan

A2 Stainless Steel

RoHS 2 Compliant



Also available in Steel / Zinc Plated - See page 73

FORM C DIN 7985

Further technical data is available on page 239

Dia. D max	M2	M2.5	M3	M3.5	M4	M5	M6	M8	Dia. D max
Dia. C max	2.06	2.57	3.07	3.58	4.08	5.09	6.10	8.13	Dia. C max
d1 - max	4.00	5.00	6.00	7.00	8.00	10.00	12.00	16.00	d1 - max
k - max	1.72	2.12	2.52	2.82	3.25	3.95	4.75	6.15	k - max
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	T6	T8	T10	T15	T20	T25	T30	T40	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length mm
4									4
5			33,000 1,000 0.53						5
6			33,000 1,000 0.56		15,000 1,000 1.05				6
7									7
8			30,000 1,000 0.63		14,000 1,000 1.19	7,500 1,000 2.27	5,000 500 5.30		8
10			25,000 1,000 0.70		12,000 1,000 1.34	7,000 1,000 2.50	4,500 500 5.62		10
12			22,000 1,000 0.77		11,000 1,000 1.48	6,000 1,000 2.72	4,000 500 5.94		12
14									14
16			18,000 1,000 0.91		9,000 1,000 1.76	5,500 1,000 3.17	3,700 500 6.26		16
18									18
20			15,000 1,000 1.05		8,000 1,000 2.05	5,000 500 3.62	3,000 500 6.96		20
25			13,000 1,000 1.57		7,000 1,000 2.64	4,000 500 4.17	3,000 250 7.77		25
30						3,500 500 4.72	2,500 250 8.58		30
35							2,000 250 8.78		35
40							2,000 250 9.55		40
45									45
50									50

A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE

SSTTMWTPAN50010A2

PRODUCT DESCRIPTION EXAMPLE

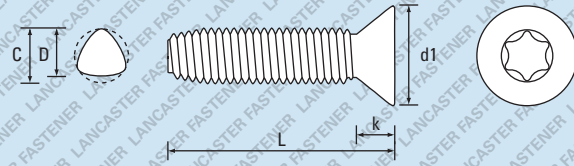
M5 x 10 T-Drive® Pan DIN 7500 FORM C Tap-Fix® Screw A2 Stainless Steel

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TAP-FIX®

Thread Rolling Screws

FOR METAL
T-Drive® (6-Lobe) Countersunk
A2 Stainless Steel
RoHS 2 Compliant

Also available in Steel / Zinc Plated - See page 74

Further technical data is available on page 239

FORM M DIN 965

Dia. D _{max}	M2	M2.5	M3	M3.5	M4	M5	M6	M8	Dia. D _{max}																																																						
Dia. C _{max}	2.06	2.57	3.07	3.58	4.08	5.09	6.10	8.13	Dia. C _{max}																																																						
d1 _{max}	3.80	4.70	5.60	6.50	7.50	9.20	11.00	14.50	d1 _{max}																																																						
k _{ref}	1.20	1.50	1.65	1.93	2.20	2.50	3.00	4.00	k _{ref}																																																						
s - A/F	-	-	-	-	-	-	-	-	s - A/F																																																						
Recess	T6	T8	T10	T15	T20	T25	T30	T40	Recess																																																						
L- Length mm	<table border="1"> <thead> <tr> <th>Bulk Carton Quantity</th> <th>Small Box Quantity</th> <th>Weight (KG) per 1,000</th> </tr> </thead> <tbody> <tr><td>4</td><td></td><td></td></tr> <tr><td>5</td><td></td><td></td></tr> <tr><td>6</td><td>65,000 1,000 0.24</td><td>30,000 1,000 0.59</td></tr> <tr><td>7</td><td></td><td></td></tr> <tr><td>8</td><td>44,000 1,000 0.32</td><td>26,000 1,000 0.73</td></tr> <tr><td>10</td><td>38,000 1,000 0.40</td><td>20,000 1,000 0.88</td></tr> <tr><td>12</td><td>33,000 1,000 0.48</td><td>20,000 1,000 1.02</td></tr> <tr><td>14</td><td></td><td></td></tr> <tr><td>16</td><td>20,000 1,000 0.64</td><td>15,000 1,000 1.31</td></tr> <tr><td>18</td><td></td><td></td></tr> <tr><td>20</td><td>18,000 1,000 0.81</td><td>12,000 1,000 1.59</td></tr> <tr><td>25</td><td>16,000 1,000 0.97</td><td>9,000 1,000 2.03</td></tr> <tr><td>30</td><td></td><td></td></tr> <tr><td>35</td><td></td><td></td></tr> <tr><td>40</td><td></td><td></td></tr> <tr><td>45</td><td></td><td></td></tr> <tr><td>50</td><td></td><td></td></tr> </tbody> </table>								Bulk Carton Quantity	Small Box Quantity	Weight (KG) per 1,000	4			5			6	65,000 1,000 0.24	30,000 1,000 0.59	7			8	44,000 1,000 0.32	26,000 1,000 0.73	10	38,000 1,000 0.40	20,000 1,000 0.88	12	33,000 1,000 0.48	20,000 1,000 1.02	14			16	20,000 1,000 0.64	15,000 1,000 1.31	18			20	18,000 1,000 0.81	12,000 1,000 1.59	25	16,000 1,000 0.97	9,000 1,000 2.03	30			35			40			45			50			L- Length mm
Bulk Carton Quantity	Small Box Quantity	Weight (KG) per 1,000																																																													
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 A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE

SSTTMTWXCSK30025A2

PRODUCT DESCRIPTION EXAMPLE

M3 x 25 T-Drive® Countersunk DIN 7500 FORM M Tap-Fix® Screw A2 Stainless Steel

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LANCASTER

DIN 7500

TAP-FIX®

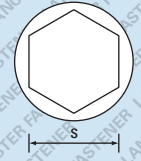
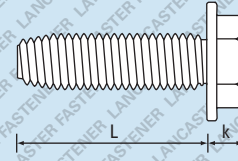
Thread Rolling Screws

FOR METAL

Washer Hexagon

A2 Stainless Steel

RoHS 2 Compliant



Also available in Steel / Zinc Plated - See page 75

FORM D / DE SIMILAR

Further technical data is available on page 239

Dia. D max	M3	M4	M4	M5	M6	M8	M10	-	Dia. D max
Dia. C max	3.07	4.08	4.08	5.09	6.10	8.13	10.15	-	Dia. C max
d1 - max	6.30	8.30	8.80	10.40	13.00	16.90	22.10	-	d1 - max
k - max	2.40	3.50	4.10	4.50	5.20	7.00	9.00	-	k - max
s - A/F max	5.00	5.50	7.00	8.00	10.00	13.00	17.00	-	s - A/F max
Recess	-	-	-	-	-	-	-	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length mm
5									5
6									6
7									7
8									8
10					4,500 500 4.45				10
12				6,500 1,000 2.98	4,000 500 5.21				12
16				5,500 500 3.64	3,500 500 5.49	1,800 250 12.02			16
20				5,000 500 4.61	3,000 500 6.10	1,500 250 12.56			20
25						1,500 250 14.71			25
30						1,200 125 15.55			30
35									35
40									40
45									45
50						900 125 25.26			50
55									55
60									60
-									-

A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE

SSTTMWVHX50012A2

PRODUCT DESCRIPTION EXAMPLE

M5 x 12 Washer Hexagon DIN 7500 FORM D / DE Similar Tap-Fix® Screw A2 Stainless Steel

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E. & O. E.

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