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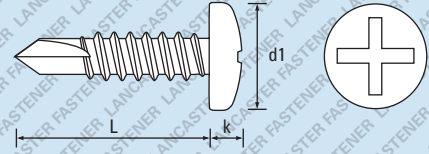
DIN 7504

# Self-Drilling Screws

Cross Recess (H) Pan

A2 Stainless Steel

RoHS 2 Compliant



Also available in Steel / Zinc Plated - See page 55

Further technical data is available on page 237

## FORM M

Dia. mm	2.9	3.5	3.9	4.2	4.8	5.5	6.3	-	Dia. mm				
Dia. Gauge	4	6	7	8	10	12	14	-	Dia. Gauge				
d1 - max	5.60	7.00	7.50	8.00	9.50	11.00	12.00	-	d1 - max				
k - max	2.40	2.60	2.80	3.10	3.70	4.00	4.60	-	k - max				
s - A/F	-	-	-	-	-	-	-	-	s - A/F				
Recess	1	2	2	2	2	3	3	-	Recess				
L- Length mm	Bulk Carton Quantity   Small Box Quantity   Weight (KG) per 1,000								L- Length ins				
9.5	24,000	1,000	0.84						3/8				
13	20,000	1,000	0.96	14,000	1,000	1.30	14,000	1,000	1.45	8,000	1,000	2.20	1/2
16	18,000	1,000	1.12	14,000	1,000	1.38	11,000	1,000	1.66	7,500	1,000	2.50	5/8
19	15,000	1,000	1.13	12,000	1,000	1.63	10,000	1,000	1.93	7,000	1,000	2.83	3/4
22				8,000	1,000	2.10	6,500	1,000	3.10				7/8
25				8,000	1,000	2.29	6,000	500	3.31				1
32				6,000	500	2.80	4,000	500	4.10				1 1/4
38				5,000	500	3.27	4,000	500	4.41				1 1/2
45							3,000	500	5.15				1 3/4
50							2,500	250	5.51				2
60													2 1/2
70													2 3/4
75													3
80													3 1/4
90													3 1/2
100													4

A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE

SSDFDPAN48190A2

PRODUCT DESCRIPTION EXAMPLE

4.8 x 19.0 Cross Recess (H) Pan DIN 7504 FORM M Self-Drilling Screw A2 Stainless Steel

E. & O. E.

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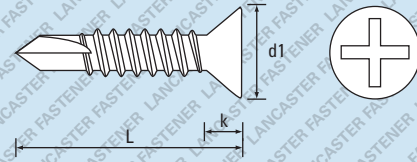
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# Self-Drilling Screws

## Cross Recess (H) Countersunk

**A2 Stainless Steel**
**RoHS 2 Compliant**

**Also available in Steel / Zinc Plated - See page 57**

Further technical data is available on page 237

**FORM O**

Dia. mm	2.9	3.5	3.9*	4.2	4.8	5.5	6.3	-	Dia. mm
Dia. Gauge	4	6	7	8	10	12	14	-	Dia. Gauge
d1 - max	5.50	7.30	7.50	8.40	9.30	10.30	11.30	-	d1 - max
k - ref	1.70	2.35	2.30	2.60	2.80	3.00	3.15	-	k - ref
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	1	2	2	2	2	3	3	-	Recess
L- Length mm	Bulk Carton Quantity   Small Box Quantity   Weight (KG) per 1,000							L- Length ins	
9.5								3/8	
13	27,000   1,000   0.70	20,000   1,000   0.94	17,000   1,000   1.30	12,000   1,000   1.49				1/2	
16	22,000   1,000   0.85	18,000   1,000   1.05	15,000   1,000   1.46	11,000   1,000   1.72				5/8	
19	14,000   1,000   1.20		13,000   1,000   1.49	9,500   1,000   1.98				3/4	
22	11,000   1,000   1.97		7,000   1,000   3.10				7/8		
25	10,000   1,000   1.65		10,000   1,000   2.10	7,000   1,000   3.40				1	
32	7,500   1,000   2.30		5,000   500   4.10				1 1/4		
38	5,000   500   2.75		4,000   500   4.45				1 1/2		
45			3,500   500   4.59				1 3/4		
50			3,000   250   4.71				2		
60								2 1/2	
70								2 3/4	
75								3	
80								3 1/4	
90								3 1/2	
100								4	

 A2 Stainless Steel - preferred and available from stock.

**PRODUCT CODE EXAMPLE**

S5DFPHCSK48500A2

**PRODUCT DESCRIPTION EXAMPLE**

4.8 x 50.0 Cross Recess (H) Countersunk DIN 7504 FORM O Self-Drilling Screw A2 Stainless Steel

\* 3.9 are manufactured to DIN 7504 Form P E. &amp; O. E.

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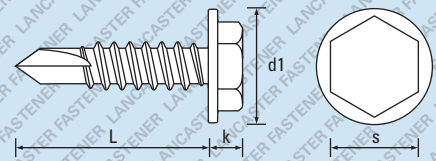
DIN 7504

Washer Hexagon

A2 Stainless Steel

RoHS 2 Compliant

# Self-Drilling Screws



Also available in Steel / Zinc Plated - See page 59

Further technical data is available on page 237

## FORM K (DIN6928)

Dia. mm	2.9	3.5	3.9	4.2	4.8	5.5	6.3	-	Dia. mm
Dia. Gauge	4	6	7	8	10	12	14	-	Dia. Gauge
d1 - max	-	8.30	8.30	8.80	10.50	11.00	13.50	-	d1 - max
k - max	-	3.40	3.40	4.10	4.30	5.40	5.90	-	k - max
s - A/F max	-	5.50	5.50	7.00	8.00	8.00	10.00	-	s - A/F max
Recess	-	-	-	-	-	-	-	-	Recess
L- Length mm	Bulk Carton Quantity   Small Box Quantity   Weight (KG) per 1,000								L- Length ins
9.5									3/8
13									1/2
16									5/8
19									3/4
22									7/8
25									1
32									1 1/4
38									1 1/2
45									1 3/4
50									2
60									2 1/2
70									2 3/4
75									3
80									3 1/4
90									3 1/2
100									4

A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE

SSDFDPWHM42250A2

PRODUCT DESCRIPTION EXAMPLE

4.2 x 25.0 Washer Hexagon DIN 7504 FORM K Self-Drilling Screw A2 Stainless Steel

E. & O. E.

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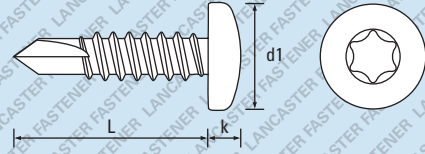
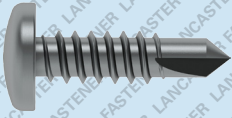
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# Self-Drilling Screws

**T-Drive® (6-Lobe) Pan**  
**A2 Stainless Steel**  
RoHS 2 Compliant



Also available in Steel / Zinc Plated - See page 65

Further technical data is available on page 237

## FORM N SIMILAR

Dia. mm	2.9	3.5	3.9	4.2	4.8	5.5	6.3	-	Dia. mm
Dia. Gauge	4	6	7	8	10	12	14	-	Dia. Gauge
d1 - max	5.60	6.90	7.50	8.20	9.50	10.80	12.50	-	d1 - max
k - max	2.20	2.60	2.80	3.05	3.55	3.95	4.55	-	k - max
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	T10	T15	T15	T20	T25	T27	T30	-	Recess
L- Length mm	Bulk Carton Quantity   Small Box Quantity   Weight (KG) per 1,000								L- Length ins
9.5									3/8
13									1/2
16									5/8
19				10,000	1,000	1.85			3/4
22									7/8
25									1
32									1 1/4
38									1 1/2
45									1 3/4
50									2
60									2 1/2
70									2 3/4
75									3
80									3 1/4
90									3 1/2
100									4

A2 Stainless Steel - preferred and available from stock.

### PRODUCT CODE EXAMPLE

SSDFDPTXPAN42190A2

### PRODUCT DESCRIPTION EXAMPLE

4.2 x 19.0 T-Drive® Pan DIN 7504 FORM N Similar Self-Drilling Screw A2 Stainless Steel

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