

**LANCASTER****ISO / DIN 7500**

TAP-FIX®

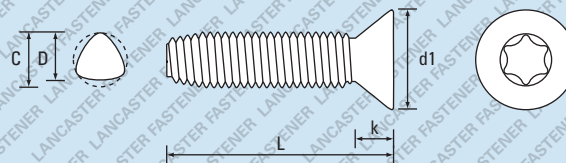
**Thread Rolling Screws**

FOR METAL

**T-Drive® (6-Lobe) Countersunk**

Steel / Zinc Plated (CR3) &amp; Lubricated &amp; Steel / Black (CR3)

RoHS 2 Compliant

**FORM ME ISO 14581**

Further technical data is available on page 238

Dia. D max	M2	M2.5	M3	M3.5	M4	M5	M6	M8	Dia. D max
Dia. C max	2.06	2.57	3.07	3.58	4.08	5.09	6.10	8.13	Dia. C max
d1 max	3.80	4.70	5.50	7.30	8.40	9.30	11.30	15.80	d1 max
k - ref	1.20	1.50	1.65	2.35	2.70	2.70	3.30	4.65	k - ref
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	T6	T8	T10	T15	T20	T25	T30	T45	Recess
L- Length mm	Bulk Carton Quantity   Small Box Quantity   Weight (KG) per 1,000								L- Length mm
4									4
5									5
6			65,000   1,000   0.32		30,000   1,000   0.60				6
7									7
8			44,000   1,000   0.45		26,000   1,000   0.76	15,000   1,000   1.19			8
10			38,000   1,000   0.55		20,000   1,000   0.92	12,000   1,000   1.48	9,000   1,000   2.08		10
12			33,000   1,000   0.64		20,000   1,000   1.03	10,500   1,000   1.75	8,000   1,000   2.62		12
14									14
16			25,000   1,000   0.78		15,000   1,000   1.38	9,000   1,000   2.23	6,000   1,000   3.30		16
18									18
20					12,000   1,000   1.65	7,500   1,000   2.70	5,000   500   3.94		20
25						6,000   1,000   3.36	4,000   500   4.86		25
30						4,000   500   3.85	3,000   250   5.61		30
35						4,000   500   4.48			35
40							2,400   250   6.53		40
45									45
50							1,500   250   8.87		50

Zinc Plated (CR3) - preferred and available from stock.  
 Black (CR3) - non preferred and subject to a lead time and MOQ.

See page 267  
 for further detail.

**PRODUCT CODE EXAMPLE**

TTIWTXCSK60012ZC  
 TTIWTXCSK40012ZN

**PRODUCT DESCRIPTION EXAMPLE**

M6 x 12 T-Drive® Countersunk DIN 7500 FORM ME ISO 14581 Tap-Fix® Screw Steel / Zinc Plated (CR3)  
 M4 x 12 T-Drive® Countersunk DIN 7500 FORM ME ISO 14581 Tap-Fix® Screw Steel / Black (CR3)

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