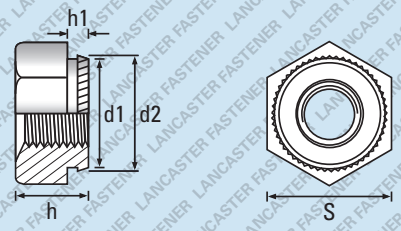
# K-Series® Setzmuttern

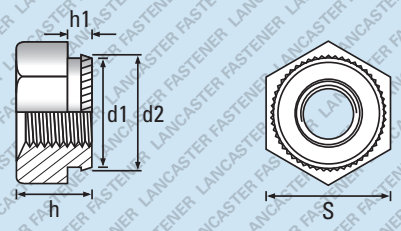



## Intermediate Spigot

| THREAD | h | | SPIGOT LENGTH h 1 | | S WIDTH A/F | | HOLE DIAMETER | d1 | | d2 | | MATERIAL THICKNESS |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| M2.5 | 3.00 | +/- 0.13 | 1.40 | + 0.00 - 0.13 | 5.50 | +/- 0.1 | 4.50 | 4.50 | + 0.05 - 0.13 | 4.70 | +/- 0.13 | 1.5 mm |
| M3 | 3.00 | +/- 0.13 | 1.40 | + 0.00 - 0.13 | 5.50 | +/- 0.1 | 4.50 | 4.50 | + 0.05 - 0.13 | 4.70 | +/- 0.13 | 1.5 mm |
| M4 | 3.20 | +/- 0.13 | 1.40 | + 0.00 - 0.13 | 7.00 | +/- 0.1 | 5.50 | 5.50 | + 0.05 - 0.13 | 5.70 | +/- 0.13 | 1.5 mm |
| M5 | 4.00 | +/- 0.13 | 1.40 | + 0.00 - 0.13 | 8.00 | +/- 0.1 | 6.50 | 6.50 | + 0.05 - 0.13 | 6.75 | +/- 0.13 | 1.5 mm |
| M6 | 5.00 | +/- 0.13 | 1.40 | + 0.00 - 0.13 | 10.00 | +/- 0.1 | 8.00 | 8.00 | + 0.05 - 0.13 | 8.30 | +/- 0.13 | 1.5 mm |

Minimum Case Hardness Hv0.3 610.

Steel K-Series® Setzmuttern are suitable for use in sheet steel with a maximum hardness of Hv300.
Stainless Steel K-Series® Setzmuttern are suitable for use in stainless steel with a maximum hardness of Hv200.
Stainless Steel K-Series® Setzmuttern are suitable for use in aluminium with a maximum hardness of Hv160.




## Long Spigot

| THREAD | h | | SPIGOT LENGTH h 1 | | S WIDTH A/F | | HOLE DIAMETER | d1 | | d2 | | MATERIAL THICKNESS |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| M2.5 | 3.00 | +/- 0.13 | 1.80 | + 0.00 - 0.13 | 5.50 | +/- 0.1 | 4.50 | 4.50 | + 0.05 - 0.13 | 4.70 | +/- 0.13 | 2 mm |
| M3 | 3.00 | +/- 0.13 | 1.80 | + 0.00 - 0.13 | 5.50 | +/- 0.1 | 4.50 | 4.50 | + 0.05 - 0.13 | 4.70 | +/- 0.13 | 2 mm |
| M4 | 4.50 | +/- 0.13 | 1.80 | + 0.00 - 0.13 | 7.00 | +/- 0.1 | 5.50 | 5.50 | + 0.05 - 0.13 | 5.70 | +/- 0.13 | 2 mm |
| M5 | 5.00 | +/- 0.13 | 1.80 | + 0.00 - 0.13 | 8.00 | +/- 0.1 | 6.50 | 6.50 | + 0.05 - 0.13 | 6.75 | +/- 0.13 | 2 mm |
| M6 | 5.00 | +/- 0.13 | 1.80 | + 0.00 - 0.13 | 10.00 | +/- 0.1 | 8.00 | 8.00 | + 0.05 - 0.13 | 8.30 | +/- 0.13 | 2 mm |

Minimum Case Hardness Hv0.3 610.

Steel K-Series® Setzmuttern are suitable for use in sheet steel with a maximum hardness of Hv300.
Stainless Steel K-Series® Setzmuttern are suitable for use in stainless steel with a maximum hardness of Hv200.
Stainless Steel K-Series® Setzmuttern are suitable for use in aluminium with a maximum hardness of Hv160.

K-Series® is a registered trade mark of Lancaster Fastener Co Ltd.
E. & O. E.
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