



LANCASTER

TAP-FIX®

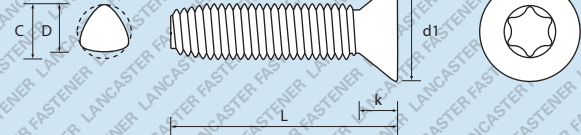
Thread Rolling Screws

FOR METAL

DIN 7500

T-Drive® (6-Lobe) Countersunk
Steel / Zinc Plated (CR3) & Lubricated
Steel / Black (CR3)

RoHS 2 Compliant



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Further technical data is available on page 190

FORM M DIN965

Dia. D max	M2	M2.5	M3	M3.5	M4	M5	M6	M8	Dia. D max
Dia. C max	2.06	2.57	3.07	3.58	4.08	5.09	6.10	8.13	Dia. C max
d1 - max	3.80	4.70	5.60	6.50	7.50	9.20	11.00	14.50	d1 - max
k - ref	1.20	1.50	1.65	1.93	2.20	2.50	3.00	4.00	k - ref
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	T6	T8	T10	T15	T20	T25	T30	T40	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length mm
4	85,000 1,000 0.22								4
5	70,000 1,000 0.26								5
6	150,000 1,000 0.13	90,000 1,000 0.22	65,000 1,000 0.32			30,000 1,000 0.60			6
7									7
8	75,000 1,000 0.28	44,000 1,000 0.45	35,000 1,000 0.58	26,000 1,000 0.76	15,000 1,000 1.19			8	
10	50,000 1,000 0.32	38,000 1,000 0.55			20,000 1,000 0.92	12,000 1,000 1.48	9,000 1,000 2.08	10	
12			33,000 1,000 0.64			20,000 1,000 1.03	10,500 1,000 1.75	8,000 1,000 2.62	12
14									14
16					15,000 1,000 1.38	9,000 1,000 2.23	6,000 1,000 3.30	3,000 250 5.95	16
18									18
20					12,000 1,000 1.65	7,500 1,000 2.70	5,000 500 3.94	2,000 125 7.19	20
25			16,000 1,000 1.12			9,000 1,000 1.95	6,000 1,000 3.36	4,000 500 4.86	2,000 125 8.68
30			13,000 1,000 1.32			9,000 500 2.33	4,000 500 3.85	3,000 250 5.61	1,500 125 10.14
35					6,500 500 2.68				
40							2,400 250 6.53	1,000 125 13.16	40
45									45
50							1,500 250 8.87	1,000 125 16.32	50

Zinc Plated (CR3) - preferred and available from stock.
 Zinc Plated (CR3) & Black (CR3) preferred and available from stock.
 See Page 219 for further detail.

PRODUCT CODE EXAMPLE	PRODUCT DESCRIPTION EXAMPLE
TTMWXCSK60012ZC	M6 x 12 T-Drive® Countersunk DIN 7500 FORM M Tap-Fix® Screw Steel / Zinc Plated (CR3)
TTMWXCSK40012ZN	M4 x 12 T-Drive® Countersunk DIN 7500 FORM M Tap-Fix® Screw Steel / Black (CR3)

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