



LANCASTER

METRIC

Thread Forming Screws

FOR PLASTICS

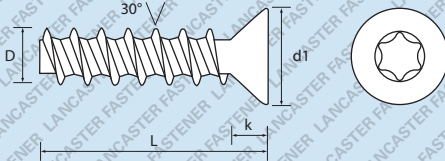
PLAS-TECH® 30°

T-Drive® (6-Lobe) Countersunk

Steel / Zinc Plated (CR3)

Steel / Black (CR3)

RoHS 2 Compliant



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Further technical data is available on page 197

Dia. D _{max}	2.2	2.5	3	3.5	4	5	6	-	Dia. D _{max}
Dia. Gauge	-	-	-	-	-	-	-	-	Dia. Gauge
d1 - max	3.80	4.70	5.50	7.30	8.40	9.30	11.30	-	d1 - max
k - ref	1.30	1.75	2.05	2.80	3.25	3.40	3.80	-	k - ref
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	T6	T8	T8	T15	T20	T20	T30	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000							L- Length mm	
5								5	
6	125,000 1,000 0.13	100,000 1,000 0.17	70,000 1,000 0.40					6	
8		80,000 1,000 0.23	55,000 1,000 0.44					8	
10		60,000 1,000 0.27	40,000 1,000 0.52	26,000 1,000 0.52	20,000 1,000 1.00			10	
12			35,000 1,000 0.56	23,000 1,000 0.70	17,000 1,000 1.07			12	
14							14		
16			25,000 1,000 0.58	16,000 1,000 0.80	12,000 1,000 1.27	9,000 500 1.62		16	
18							18		
20			17,000 1,000 0.62	13,000 1,000 0.90	9,000 1,000 1.37	7,500 500 1.90		20	
25							25		
30							30		
-							-		
-							-		
-							-		
-							-		
-							-		
-							-		

Zinc Plated (CR3) - preferred and available from stock.
Black (CR3) - non preferred and may be subject to a lead time and MOQ (2.5mm and above).

Zinc Plated (CR3) & Black (CR3) - preferred and available from stock. See Page 219 for further detail.

PRODUCT CODE EXAMPLE

PSBPTXCSK30010ZC
PSBPTXCSK40016ZN

PRODUCT DESCRIPTION EXAMPLE

3 x 10 T-Drive® Countersunk Plas-Tech® 30° Screw Steel / Zinc Plated (CR3)
4 x 16 T-Drive® Countersunk Plas-Tech® 30° Screw Steel / Black (CR3)

Plas-Tech® and T-Drive® are registered trade marks of Lancaster Fastener Co Ltd.
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SELF-TAPPING
SCREWS

SELF-DRILLING
SCREWS

TAP-FIX® THREAD
ROLLING SCREWS

ROLLED THREAD
MACHINE SCREWS

TAMPER PROOF
SECURITY SCREWS

HAMMER DRIVE
SCREWS

SCREWS FOR
PLASTICS

MICRO DIAMETER
SCREWS

K-SERIES®
SETZMUTTERN

RIVET BUSHES &
SELF-CLINCHING
FASTENERS

CD WELD STUDS

BRASS INSERTS
FOR PLASTICS

TECHNICAL DATA