



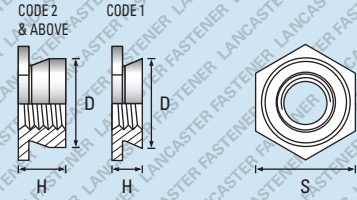
LANCASTER

FLUSH NUTS

A1 / A2 Stainless Steel**

Self-Clinching Fasteners

RoHS 2 Compliant



Further technical data is available on page 259

Thread	M2.5		M3		M3 Alt		M3.5		M4		M5		M6		Thread
	-1	-2	-1	-2	-1	-2	-1	-2	-1	-2	-1	-2	-3	(-4)	
H Max	1.5	2.3	1.5	2.3	1.5	2.3	1.5	2.3	1.5	2.3	1.5	2.3	3.1	3.9	H Max
Min. Rec. sheet thickness	1.5	2.4	1.5	2.4	1.5	2.4	1.5	2.4	1.5	2.4	1.5	2.4	3.2	4.0	Min. Rec. sheet thickness
D Max	4.35		4.35		5.35		5.35		7.35		7.85		8.70		D Max
S Width A/F Nom	4.8		4.8		6.4		6.4		7.9		8.7		9.5		S Width A/F Nom
Hole Size +0.08 -0.00	4.4		4.4		5.4		5.4		7.4		7.9		8.75		Hole Size +0.08 -0.00
Min. distance to sheet edge	6.0		6.0		6.5		6.5		7.2		8.0		8.8		Min. distance to sheet edge
CODE	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000														CODE
-1	40,000 1,000 0.11*		40,000 1,000 0.09		30,000 1,000 0.10				20,000 1,000 0.37		20,000 1,000 0.35*				-1
-2	40,000 1,000 0.12*		40,000 1,000 0.15		30,000 1,000 0.25				20,000 1,000 0.55		20,000 1,000 0.55				-2
-3													15,000 1,000 0.79*		-3
(-4)													15,000 1,000 0.89*		(-4)

A1 / A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE	PRODUCT DESCRIPTION EXAMPLE
HCFN04-2SS	M4 x -2 Clinch Flush Nut A2 Stainless Steel

*Non preferred size and may be subject to minimum manufacturing quantities. **Grade depends on method of manufacture.

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Note: When ordering M3 Alternative, please ensure your order clearly states "M3 Alt".