



LANCASTER

PLAS-TECH® 30°

METRIC

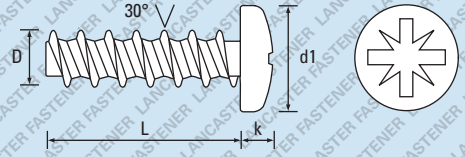
Thread Forming Screws

FOR PLASTICS

Cross Recess (Z) Pan

A2 Stainless Steel

RoHS 2 Compliant



Also available in Steel / Zinc Plated - See page 103

Further technical data is available on page 246

Dia. D	2.2	2.5	3	3.5	4	5	6	-	Dia. D
Dia. Gauge	-	-	-	-	-	-	-	-	Dia. Gauge
d1 - max	3.90	4.40	5.30	6.10	7.00	8.80	10.50	-	d1 - max
k	1.50	1.70	2.00	2.50	2.70	3.40	4.00	-	k
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	1	1	1	2	2	2	3	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length mm
5	110,000 1,000 0.16								5
6	100,000 1,000 0.20	70,000 1,000 0.24	45,000 1,000 0.38						6
8	75,000 1,000 0.22	65,000 1,000 0.28	42,000 1,000 0.43	26,000 1,000 0.60	20,000 1,000 0.93				8
10			32,000 1,000 0.47	26,000 1,000 0.68	20,000 1,000 1.00				10
12			28,000 1,000 0.54	20,000 1,000 0.76	17,000 1,000 1.09	10,000 1,000 1.98			12
14			23,000 1,000 0.59	18,000 1,000 0.83	14,000 1,000 1.18				14
16			20,000 1,000 0.64	16,000 1,000 0.87	12,000 1,000 1.32	8,500 1,000 2.21			16
18			19,000 1,000 0.69	13,000 1,000 0.94	11,000 1,000 1.40				18
20			17,000 1,000 0.73	12,000 1,000 1.12	10,000 1,000 1.49	5,500 1,000 2.52			20
25				9,500 1,000 1.18	7,000 1,000 1.76				25
30									30
-									-
-									-
-									-
-									-
-									-

A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE

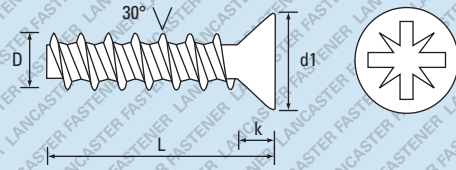
SSSPBPZPAN35012A2

PRODUCT DESCRIPTION EXAMPLE

3.5 x 12 Cross Recess (Z) Pan Plas-Tech® 30° Screw A2 Stainless Steel

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METRIC
Thread Forming Screws
 FOR PLASTICS

Cross Recess (Z) Countersunk
A2 Stainless Steel
 RoHS 2 Compliant


Also available in Steel / Zinc Plated - See page 104

Further technical data is available on page 246

Dia. D	2.2	2.5	3	3.5	4	5	6	-	Dia. D
Dia. Gauge	-	-	-	-	-	-	-	-	Dia. Gauge
d1 - max	3.80	4.70	5.50	7.30	8.40	9.30	11.30	-	d1 - max
k	1.30	1.75	2.05	2.80	3.25	3.40	3.80	-	k
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	1	1	1	2	2	2	2	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000							L- Length mm	
5								5	
6								6	
8			55,000 1,000 0.32	33,000 1,000 0.58				8	
10			40,000 1,000 0.36	26,000 1,000 0.64	20,000 1,000 0.97			10	
12			35,000 1,000 0.43	23,000 1,000 0.83	17,000 1,000 1.06			12	
14				20,000 1,000 0.91	14,000 1,000 1.17			14	
16				16,000 1,000 0.98	12,000 1,000 1.29			16	
18								18	
20								20	
25								25	
30								30	
-								-	
-								-	
-								-	
-								-	
-								-	
-								-	

 A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE	PRODUCT DESCRIPTION EXAMPLE
SSPSBPZCSK40010A2	4 x 10 Cross Recess (Z) Countersunk Plas-Tech® 30° Screw A2 Stainless Steel

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LANCASTER

PLAS-TECH® 30°

METRIC

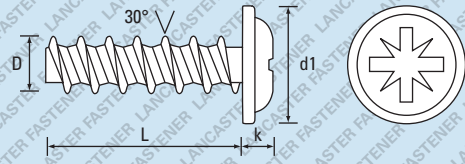
Thread Forming Screws

FOR PLASTICS

Cross Recess (Z) Flange

A2 Stainless Steel

RoHS 2 Compliant



Also available in Steel / Zinc Plated - See page 105

Further technical data is available on page 246

Dia. D	2.2	2.5	3	3.5	4	5	6	-	Dia. D
Dia. Gauge	-	-	-	-	-	-	-	-	Dia. Gauge
d1 - max	4.40	5.00	6.00	7.00	8.00	10.00	12.00	-	d1 - max
k	1.60	1.80	2.10	2.40	2.50	3.20	4.00	-	k
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	1	1	1	2	2	2	3	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length mm
5									5
6									6
8			30,000 1,000 0.50						8
10			30,000 1,000 0.55	21,000 1,000 0.76	17,000 1,000 1.00				10
12			25,000 1,000 0.61	18,000 1,000 0.83	15,000 1,000 1.17				12
14			20,000 1,000 0.67	16,000 1,000 0.91	10,000 1,000 1.20				14
16				14,000 1,000 0.97	10,000 1,000 1.36				16
18									18
20					8,000 1,000 1.51				20
25									25
30									30
-									-
-									-
-									-
-									-
-									-

A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE

SSSPBPZFLN35014A2

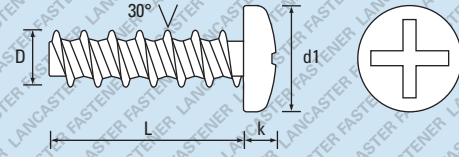
PRODUCT DESCRIPTION EXAMPLE

3.5 x 14 Cross Recess (Z) Flange Plas-Tech® 30° Screw A2 Stainless Steel

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METRIC
Thread Forming Screws
 FOR PLASTICS

Cross Recess (H) Pan
A2 Stainless Steel
 RoHS 2 Compliant


Also available in Steel / Zinc Plated - See page 106

Further technical data is available on page 246

Dia. D	2.2	2.5	3	3.5	4	5	6	-	Dia. D
Dia. Gauge	-	-	-	-	-	-	-	-	Dia. Gauge
d1 - max	3.90	4.40	5.30	6.10	7.00	8.80	10.50	-	d1 - max
k	1.50	1.70	2.00	2.50	2.70	3.40	4.00	-	k
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	1	1	1	2	2	2	3	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000							L- Length mm	
5								5	
6								6	
8	45,000 1,000 0.38		26,000 1,000 0.67		20,000 1,000 0.88		8		
10	32,000 1,000 0.48		26,000 1,000 0.74		20,000 1,000 0.98		10		
12	28,000 1,000 0.53		20,000 1,000 0.82		17,000 1,000 1.08		12		
14	23,000 1,000 0.59		18,000 1,000 0.91		14,000 1,000 1.18		14		
16	20,000 1,000 0.65		16,000 1,000 0.98		12,000 1,000 1.29		16		
18	19,000 1,000 0.70		13,000 1,000 1.06		11,000 1,000 1.40		18		
20	17,000 1,000 0.75		12,000 1,000 1.14		10,000 1,000 1.49		20		
25	9,500 1,000 1.33		7,000 1,000 1.76				25		
30								30	
35								35	
40								40	
-								-	
-								-	
-								-	
-								-	

 A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE	PRODUCT DESCRIPTION EXAMPLE
SSPSBHPAN50016A2	5 x 16 Cross Recess (H) Pan Plas-Tech® 30° Screw A2 Stainless Steel

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LANCASTER

PLAS-TECH® 30°

METRIC

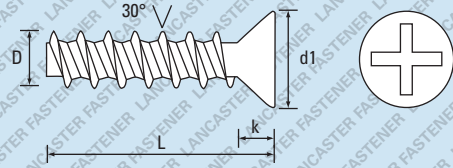
Thread Forming Screws

FOR PLASTICS

Cross Recess (H) Countersunk

A2 Stainless Steel

RoHS 2 Compliant



Also available in Steel / Zinc Plated - See page 107

Further technical data is available on page 246

Dia. D	2.2	2.5	3	3.5	4	5	6	-	Dia. D																																																																																																																																																																					
Dia. Gauge	-	-	-	-	-	-	-	-	Dia. Gauge																																																																																																																																																																					
d1 - max	3.80	4.70	5.50	7.30	8.40	9.30	11.30	-	d1 - max																																																																																																																																																																					
k - ref	1.30	1.75	2.05	2.80	3.25	3.40	3.80	-	k - ref																																																																																																																																																																					
s - A/F	-	-	-	-	-	-	-	-	s - A/F																																																																																																																																																																					
Recess	1	1	1	2	2	2	2	-	Recess																																																																																																																																																																					
L- Length mm	<table border="1"> <thead> <tr> <th colspan="2">Bulk Carton Quantity</th> <th colspan="2">Small Box Quantity</th> <th colspan="2">Weight (KG) per 1,000</th> </tr> </thead> <tbody> <tr><td>5</td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>6</td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>8</td><td>55,000</td><td>1,000</td><td>0.33</td><td>33,000</td><td>1,000</td><td>0.60</td></tr> <tr><td>10</td><td>40,000</td><td>1,000</td><td>0.39</td><td>26,000</td><td>1,000</td><td>0.68</td><td>20,000</td><td>1,000</td><td>0.99</td></tr> <tr><td>12</td><td>35,000</td><td>1,000</td><td>0.45</td><td>23,000</td><td>1,000</td><td>0.76</td><td>17,000</td><td>1,000</td><td>1.09</td></tr> <tr><td>14</td><td></td><td></td><td></td><td>20,000</td><td>1,000</td><td>0.84</td><td>14,000</td><td>1,000</td><td>1.20</td></tr> <tr><td>16</td><td></td><td></td><td></td><td>16,000</td><td>1,000</td><td>0.91</td><td>12,000</td><td>1,000</td><td>1.30</td></tr> <tr><td>18</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>20</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>25</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>30</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </tbody> </table>								Bulk Carton Quantity		Small Box Quantity		Weight (KG) per 1,000		5						6						8	55,000	1,000	0.33	33,000	1,000	0.60	10	40,000	1,000	0.39	26,000	1,000	0.68	20,000	1,000	0.99	12	35,000	1,000	0.45	23,000	1,000	0.76	17,000	1,000	1.09	14				20,000	1,000	0.84	14,000	1,000	1.20	16				16,000	1,000	0.91	12,000	1,000	1.30	18										20										25										30										-										-										-										-										-										-										L- Length mm
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A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE

SSSPBPHCSK40010A2

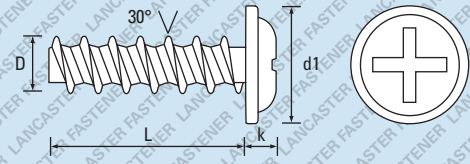
PRODUCT DESCRIPTION EXAMPLE

4 x 10 Cross Recess (H) Countersunk Plas-Tech® 30° Screw A2 Stainless Steel

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METRIC
Thread Forming Screws
 FOR PLASTICS

Cross Recess (H) Flange
A2 Stainless Steel
 RoHS 2 Compliant


Also available in Steel / Zinc Plated - See page 108

Further technical data is available on page 246

Dia. D	2.2	2.5	3	3.5	4	5	6	-	Dia. D
Dia. Gauge	-	-	-	-	-	-	-	-	Dia. Gauge
d1 - max	4.40	5.00	6.00	7.00	8.00	10.00	12.00	-	d1 - max
k	1.60	1.80	2.10	2.40	2.50	3.20	4.00	-	k
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	1	1	1	2	2	2	3	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000							L- Length mm	
5								5	
6								6	
8			30,000 1,000 0.47					8	
10			30,000 1,000 0.53	21,000 1,000 0.78	17,000 1,000 1.03			10	
12			25,000 1,000 0.58	18,000 1,000 0.86	15,000 1,000 1.14			12	
14			20,000 1,000 0.64	16,000 1,000 0.93	10,000 1,000 1.25			14	
16				14,000 1,000 1.02	10,000 1,000 1.36			16	
18								18	
20								20	
25								25	
30								30	
-								-	
-								-	
-								-	
-								-	
-								-	

 A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE	PRODUCT DESCRIPTION EXAMPLE
SSPSBPHFLN40016A2	4 x 16 Cross Recess (H) Flange Plas-Tech® 30° Screw A2 Stainless Steel

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LANCASTER

PLAS-TECH® 30°

METRIC

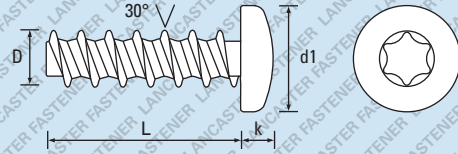
Thread Forming Screws

FOR PLASTICS

T-Drive® (6-Lobe) Pan

A2 Stainless Steel

RoHS 2 Compliant



Also available in Steel / Zinc Plated - See page 109

Further technical data is available on page 246

Dia. D	-	2.5	3	3.5	4	5	-	-	Dia. D
Dia. Gauge	-	-	-	-	-	-	-	-	Dia. Gauge
d1 - max	-	4.20	5.60	6.90	7.50	8.20	-	-	d1 - max
k	-	1.60	2.10	2.30	2.60	2.90	-	-	k
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	-	T7	T10	T10	T20	T20	-	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length mm
5									5
6		70,000 1,000 0.24	45,000 1,000 0.42						6
8		65,000 1,000 0.28	42,000 1,000 0.46	26,000 1,000 0.68	20,000 1,000 0.96				8
10		50,000 1,000 0.34	32,000 1,000 0.53	26,000 1,000 0.77	20,000 1,000 1.00	11,000 1,000 1.51			10
12		28,000 1,000 0.59	20,000 1,000 0.84	17,000 1,000 1.15	10,000 1,000 1.66				12
14		23,000 1,000 0.64	18,000 1,000 0.92	14,000 1,000 1.28					14
16		20,000 1,000 0.70	16,000 1,000 0.98	12,000 1,000 1.37	8,500 1,000 1.98				16
18		19,000 1,000 0.76	13,000 1,000 1.06	11,000 1,000 1.47					18
20		17,000 1,000 0.78	12,000 1,000 1.18	10,000 1,000 1.56	5,500 1,000 2.27				20
25				7,000 1,000 1.80	4,700 500 2.66				25
30				6,000 500 2.03	3,500 500 3.00				30
-									-
-									-
-									-
-									-
-									-
-									-

A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE

SSPSBPTXPAN40012A2

PRODUCT DESCRIPTION EXAMPLE

4 x 12 T-Drive® Pan Plas-Tech® 30° Screw A2 Stainless Steel

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E. & O. E.

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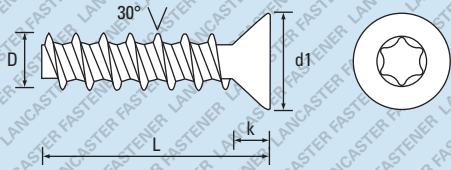
Carbon Steel Product Ranges

Stainless Steel Product Ranges

Brass Product Ranges

Technical Data

METRIC
Thread Forming Screws
 FOR PLASTICS

T-Drive® (6-Lobe) Countersunk
A2 Stainless Steel
 RoHS 2 Compliant

Also available in Steel / Zinc Plated - See page 110

Further technical data is available on page 246

Dia. D	2.2	2.5	3	3.5	4	5	6	-	Dia. D											
Dia. Gauge	-	-	-	-	-	-	-	-	-	Dia. Gauge										
d1 - max	3.80	4.70	5.50	7.30	8.40	9.30	11.30	-	-	d1 - max										
k - ref	1.30	1.75	2.05	2.80	3.25	3.40	3.80	-	-	k - ref										
s - A/F	-	-	-	-	-	-	-	-	-	s - A/F										
Recess	T6	T8	T8	T15	T20	T20	T30	-	-	Recess										
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length mm											
	5	6	8	10	12	14	16	18		20	25	30	-	-	-	-	-	-	-	-
5																				
6			70,000 1,000 0.28																	
8			55,000 1,000 0.32	33,000 1,000 0.56																
10			40,000 1,000 0.38	26,000 1,000 0.61	20,000 1,000 0.93	17,000 1,000 1.34														
12			35,000 1,000 0.42	23,000 1,000 0.69	17,000 1,000 1.03	13,500 1,000 1.48														
14																				
16			25,000 1,000 0.55	16,000 1,000 0.82	12,000 1,000 1.22	9,000 1,000 1.77														
18																				
20					9,000 1,000 1.39	7,500 1,000 2.06														
25						5,500 500 2.43														
30						4,500 500 2.81														
-																				
-																				
-																				
-																				
-																				

 A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE	PRODUCT DESCRIPTION EXAMPLE
SSPSBPTXCSK40010A2	4 x 10 T-Drive® Countersunk Plas-Tech® 30° Screw A2 Stainless Steel

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LANCASTER

PLAS-TECH® 30°

METRIC

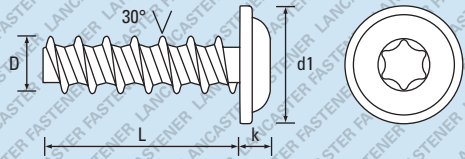
Thread Forming Screws

FOR PLASTICS

T-Drive® (6-Lobe) Flange

A2 Stainless Steel

RoHS 2 Compliant



Also available in Steel / Zinc Plated - See page 111

Further technical data is available on page 246

Dia. D	2.2	2.5	3	3.5	4	5	6	-	Dia. D
Dia. Gauge	-	-	-	-	-	-	-	-	Dia. Gauge
d1 - max	4.50	5.00	6.00	7.00	8.00	10.00	12.00	-	d1 - max
k	1.40	1.50	2.10	2.40	2.60	3.30	3.60	-	k
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	T6	T6	T10	T10	T20	T20	T25	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length mm
5									5
6									6
8									8
10									10
12									12
14									14
16									16
18									18
20									20
25									25
30									30
-									-
-									-
-									-
-									-
-									-
-									-

A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE

SSPSBPTXFLN30008A2

PRODUCT DESCRIPTION EXAMPLE

3 x 8 T-Drive® Flange Plas-Tech® 30° Screw A2 Stainless Steel

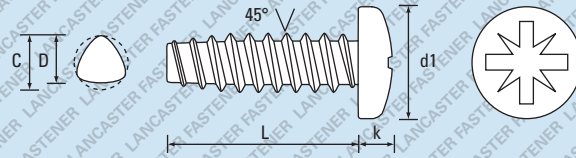
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E. & O. E.

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METRIC
Thread Rolling Screws
 FOR PLASTICS

Cross Recess (Z) Pan
A2 Stainless Steel
 RoHS 2 Compliant



Also available in Steel / Zinc Plated - See page 112

Further technical data is available on page 247

Dia. D _{max}	1.8	2.2	2.5	3	3.5	4	5	6	Dia. D _{max}																																																						
Dia. C _{max}	1.85	2.25	2.55	3.05	3.55	4.06	5.06	6.06	Dia. C _{max}																																																						
d1 - max	3.60	4.24	4.00	5.00	6.00	7.00	8.00	10.00	d1 - max																																																						
k - max	1.50	1.57	1.60	1.95	2.30	2.45	2.80	3.50	k - max																																																						
s - A/F	-	-	-	-	-	-	-	-	s - A/F																																																						
Recess	0	1	1	1	1	2	2	2	Recess																																																						
L- Length mm	<table border="1"> <thead> <tr> <th>Bulk Carton Quantity</th> <th>Small Box Quantity</th> <th>Weight (KG) per 1,000</th> </tr> </thead> <tbody> <tr><td>4</td><td></td><td></td></tr> <tr><td>5</td><td></td><td></td></tr> <tr><td>6</td><td>100,000 1,000 0.24</td><td>55,000 1,000 0.36</td></tr> <tr><td>7</td><td></td><td></td></tr> <tr><td>8</td><td>50,000 1,000 0.29</td><td>45,000 1,000 0.45</td></tr> <tr><td>10</td><td>50,000 1,000 0.34</td><td>42,000 1,000 0.52</td></tr> <tr><td>12</td><td>50,000 1,000 0.38</td><td>35,000 1,000 0.58</td></tr> <tr><td>16</td><td></td><td>25,000 1,000 0.68</td></tr> <tr><td>20</td><td></td><td>19,000 1,000 0.80</td></tr> <tr><td>25</td><td></td><td>13,000 1,000 1.12</td></tr> <tr><td>30</td><td></td><td>13,000 1,000 1.35</td></tr> <tr><td>35</td><td></td><td>7,500 1,000 1.90</td></tr> <tr><td>-</td><td></td><td></td></tr> <tr><td>-</td><td></td><td></td></tr> <tr><td>-</td><td></td><td></td></tr> <tr><td>-</td><td></td><td></td></tr> <tr><td>-</td><td></td><td></td></tr> </tbody> </table>								Bulk Carton Quantity	Small Box Quantity	Weight (KG) per 1,000	4			5			6	100,000 1,000 0.24	55,000 1,000 0.36	7			8	50,000 1,000 0.29	45,000 1,000 0.45	10	50,000 1,000 0.34	42,000 1,000 0.52	12	50,000 1,000 0.38	35,000 1,000 0.58	16		25,000 1,000 0.68	20		19,000 1,000 0.80	25		13,000 1,000 1.12	30		13,000 1,000 1.35	35		7,500 1,000 1.90	-			-			-			-			-			L- Length mm
Bulk Carton Quantity	Small Box Quantity	Weight (KG) per 1,000																																																													
4																																																															
5																																																															
6	100,000 1,000 0.24	55,000 1,000 0.36																																																													
7																																																															
8	50,000 1,000 0.29	45,000 1,000 0.45																																																													
10	50,000 1,000 0.34	42,000 1,000 0.52																																																													
12	50,000 1,000 0.38	35,000 1,000 0.58																																																													
16		25,000 1,000 0.68																																																													
20		19,000 1,000 0.80																																																													
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35		7,500 1,000 1.90																																																													
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A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE	PRODUCT DESCRIPTION EXAMPLE
SSPT45WZPAN30006	3 x 6 Cross Recess (Z) Pan Plas-Fix® 45° Screw A2 Stainless Steel

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LANCASTER

PLAS-FIX® 45°

METRIC

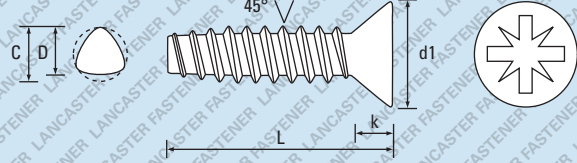
Thread Rolling Screws

FOR PLASTICS

Cross Recess (Z) Countersunk

A2 Stainless Steel

RoHS 2 Compliant



Also available in Steel / Zinc Plated - See page 113

Further technical data is available on page 247

Dia. D _{max}	1.8	2.2	2.5	3	3.5	4	5	6	Dia. D _{max}
Dia. C _{max}	1.85	2.25	2.55	3.05	3.55	4.06	5.06	6.06	Dia. C _{max}
d1 - max	-	-	4.40	5.50	6.30	7.35	8.40	10.00	d1 - max
k - ref	-	-	1.30	1.50	1.65	1.90	2.20	2.50	k - ref
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	0	1	1	1	1	2	2	2	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length mm
4									4
5									5
6									6
7									7
8									8
10									10
12									12
16									16
20									20
25									25
30									30
35									35
-									-
-									-
-									-
-									-
-									-

A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE

SSPT45WZCSK40008A2

PRODUCT DESCRIPTION EXAMPLE

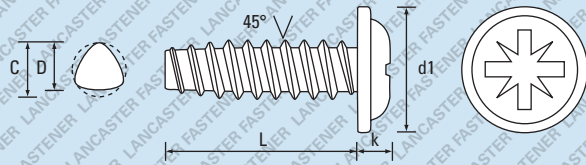
4 x 8 Cross Recess (Z) Countersunk Plas-Fix® 45° Screw A2 Stainless Steel

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METRIC
Thread Rolling Screws
 FOR PLASTICS

Cross Recess (Z) Flange
A2 Stainless Steel
 RoHS 2 Compliant



Also available in Steel / Zinc Plated - See page 114

Further technical data is available on page 247

Dia. D _{max}	1.8	2.2	2.5	3	3.5	4	5	6	Dia. D _{max}
Dia. C _{max}	1.85	2.25	2.55	3.05	3.55	4.06	5.06	6.06	Dia. C _{max}
d1 - max	-	-	-	-	6.60	8.00	9.60	12.00	d1 - max
k - max	-	-	-	-	1.60	2.00	2.30	2.90	k - max
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	0	1	1	1	1	2	2	2	Recess
L - Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000							L - Length mm	
4									4
5									5
6					45,000 1,000 0.40				6
7									7
8					40,000 1,000 0.50	25,000 1,000 0.80			8
10					32,000 1,000 0.54	22,000 1,000 0.89	14,000 1,000 1.42		10
12					26,000 1,000 0.60	18,000 1,000 1.02	12,000 1,000 1.61		12
16					21,000 1,000 0.80	12,000 1,000 1.23	9,000 1,000 1.96		16
20					18,000 1,000 0.96	10,000 1,000 1.46	7,000 1,000 2.29		20
25					12,000 1,000 1.10	7,000 1,000 1.71	6,000 1,000 2.62		25
30									30
35									35
-									-
-									-
-									-
-									-
-									-

A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE

PRODUCT DESCRIPTION EXAMPLE

SSPT45WZFLN35016A2

3.5 x 16 Cross Recess (Z) Flange Plas-Fix® 45° Screw A2 Stainless Steel

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LANCASTER

PLAS-FIX® 45°

METRIC

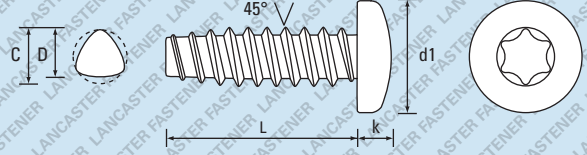
Thread Rolling Screws

FOR PLASTICS

T-Drive® (6-Lobe) Pan

A2 Stainless Steel

RoHS 2 Compliant



Also available in Steel / Zinc Plated - See page 115

Further technical data is available on page 247

Dia. D _{max}	-	-	2.5	3	3.5	4	5	-	Dia. D _{max}
Dia. C _{max}	-	-	2.55	3.05	3.55	4.06	5.06	-	Dia. C _{max}
d1 - max	-	-	4.00	5.00	6.00	7.00	8.00	-	d1 - max
k - max	-	-	1.60	1.95	2.30	2.45	2.80	-	k - max
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	-	-	T6	T8	T10	T15	T20	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length mm
4									4
5									5
6			55,000 1,000 0.37	35,000 1,000 0.53	25,000 1,000 0.79				6
7									7
8			45,000 1,000 0.42	28,000 1,000 0.60	22,000 1,000 0.91				8
10			42,000 1,000 0.48	25,000 1,000 0.68	20,000 1,000 1.10				10
12			35,000 1,000 0.56	20,000 1,000 0.75	18,000 1,000 1.12				12
16			25,000 1,000 0.70	18,000 1,000 0.90	15,000 1,000 1.34				16
20			19,000 1,000 0.83	13,000 1,000 1.10	11,000 1,000 1.60				20
25									25
30									30
35									35
-									-
-									-
-									-
-									-
-									-

A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE

SSPT45WTPAN40006A2

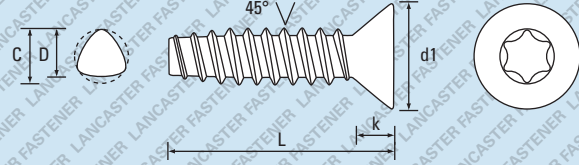
PRODUCT DESCRIPTION EXAMPLE

4 x 6 T-Drive® Pan Plas-Fix® 45° Screw A2 Stainless Steel

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METRIC
Thread Rolling Screws
 FOR PLASTICS

T-Drive® (6-Lobe) Countersunk
A2 Stainless Steel
 RoHS 2 Compliant


Also available in Steel / Zinc Plated - See page 116

Further technical data is available on page 247

Dia. D _{max}	-	-	2.5	3	3.5	4	5	-	Dia. D _{max}
Dia. C _{max}	-	-	2.55	3.05	3.55	4.06	5.06	-	Dia. C _{max}
d1 - max	-	-	4.40	5.50	6.30	7.35	8.40	-	d1 - max
k - ref	-	-	1.30	1.50	1.65	1.90	2.20	-	k - ref
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	-	-	T6	T8	T10	T15	T20	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length mm
4									4
5									5
6			75,000 1,000 0.27	50,000 1,000 0.27					6
7									7
8			60,000 1,000 0.31	40,000 1,000 0.35	28,000 1,000 0.52				8
10			50,000 1,000 0.37	35,000 1,000 0.42	24,000 1,000 0.62				10
12			45,000 1,000 0.45	30,000 1,000 0.50	20,000 1,000 0.77				12
16			30,000 1,000 0.57	25,000 1,000 0.60	16,000 1,000 0.97				16
20			23,000 1,000 0.73	18,000 1,000 0.80	12,000 1,000 1.20				20
25									25
30									30
35									35
-									-
-									-
-									-
-									-
-									-

A2 Stainless Steel - preferred and available from stock.

PRODUCT CODE EXAMPLE

SSPT45WTXCSK30020A2

PRODUCT DESCRIPTION EXAMPLE

3 x 20 T-Drive® Countersunk Plas-Fix® 45° Screw A2 Stainless Steel

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